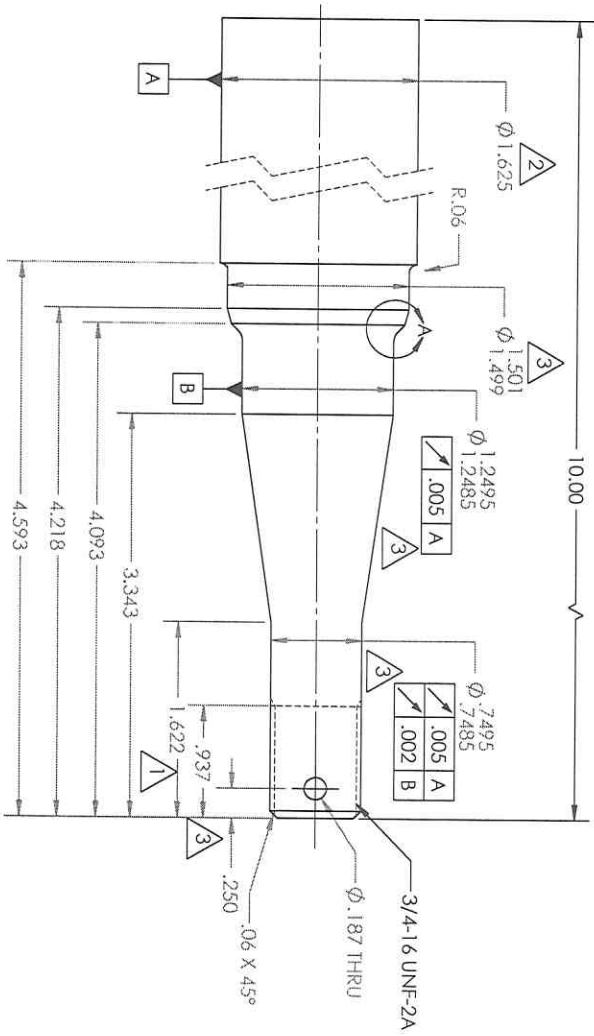
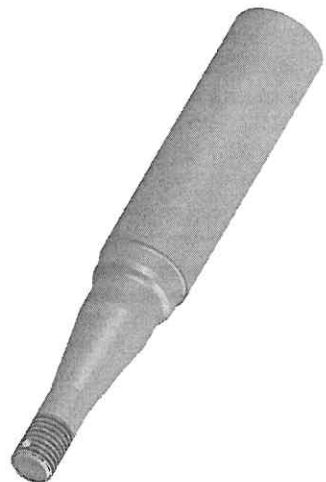
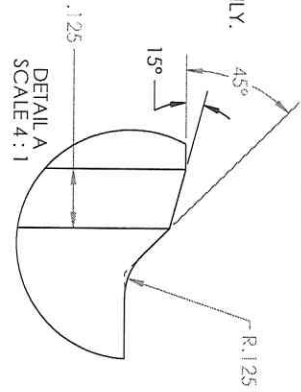


- NOTES:
1. BREAK SHARP EDGES PER P1-2.030.
  2. DIMENSIONS CONTAINED IN PARENTHESES ARE FOR REFERENCE ONLY.
  3. UNLESS OTHERWISE SPECIFIED, PROFILE DIMENSIONAL TOLERANCE PER APPLICABLE STANDARD LISTED IN MATERIAL TYPE.
  4. PART TO BE FREE FROM DEFECTS SUCH AS PITS OR RUST.
  5. DIMENSIONS SHOWN ARE BEFORE FINISH SUCH AS PAINT.
  6. FINISH: NONE.
  7. FITS 736 SERIES HUB

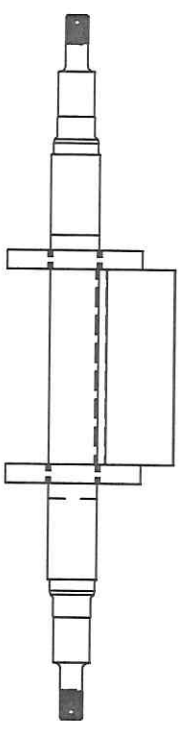
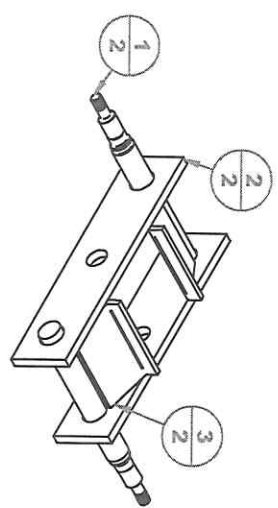
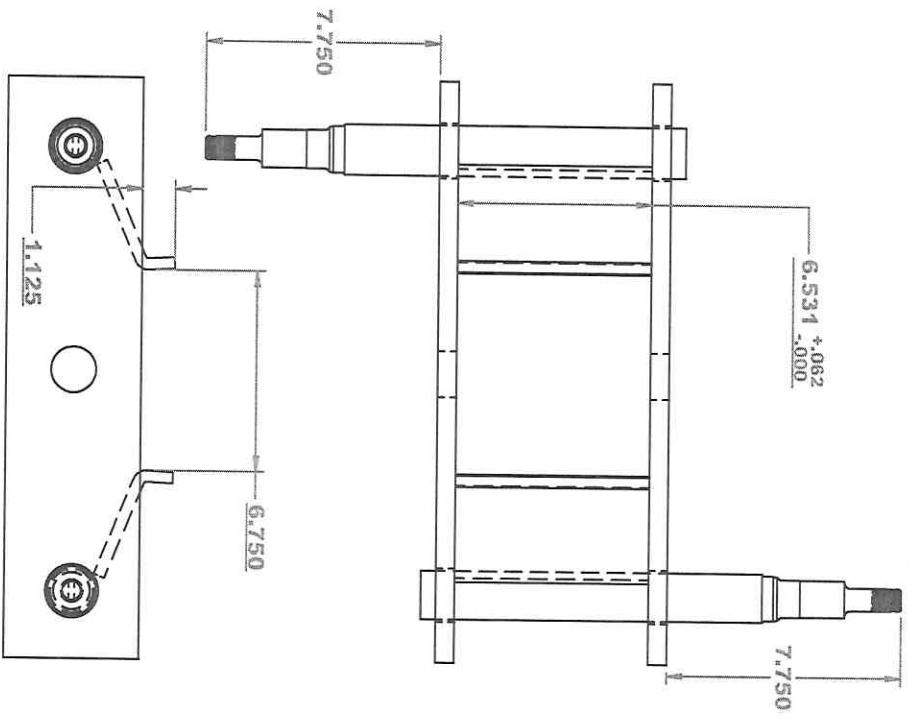


REV	ECH	DESCRIPTION	DATE	BY
3	14063	REVISED DIMENSIONING SCHEME. ADDED GEOMETRIC TOLERANCES TO RACES, REMOVED R.06 AT START OF INNER BEARING SEAT AND END OF OUTER BEARING SEAT. 1.501/1.499 WAS 1.500 +/- .002, .937 HUB READ LENGTH WAS .919. ADDED CHAMFER TO ENDS OF HOLE. DRAWING NUMBER WAS X-SH-08	7/15/2019	KRR
2	11630	CONVERTED TO SW, REMOVED TOLERANCE	2/10/2014	TIA
1			2/10/2014	

**PROPRIETARY AND CONFIDENTIAL:**  
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DIMENSIONS PER ASME Y14.5 - 2009  
 TOLERANCE (UNLESS OTHERWISE SPECIFIED)  
 TWO PLACE DECIMAL: +/- .01"  
 THREE PLACE DECIMAL: +/- .005"  
 ANGULAR BEND: +/-1 DEG  
 ANGULAR MACH: +/-1 DEG  
 SURFACE FINISH:  $\sqrt{\text{ }}$  =  $\sqrt{\text{V}}$

SHEET 1 OF 1	THIRD ANGLE Projection	PART NUMBER	BFR56
DRAWING NAME	SPINDLE		
MATERIAL TYPE	ASTM A108 G1045	DATE	2/29/2012
DRAWN BY	taustfn		
WEIGHT	4.29		
SIMILAR TO / CREATED FROM	T222, XR15, SWM-SH-07, BFR449, BFR522, 5N61		



Item Number	Document Number	Title	Material	Quantity
1	HDI4-SH-16	TANDEM SPINDLE	1 3/4 X 16.000	2
2	14D-HF-24	TANDEM AXLE FACE	5/8 X 4 1/2 X 19.000	2
3	HDI4-HF-47	TANDEM STOP	3/8 X 6 1/2 X 4.500	2

REVISIONS			
DESCRIPTION	DATE	DESCRIPTION	DATE
1			
2			
3			
4			

DRAWING NUMBER	HDI4-WE-21
DRAWING NAME	LH TANDEM
PIECES PER UNIT	1
MATERIAL TYPE	
<b>BLANK DIMENSIONS</b>	
PART DIMENSIONS	
PATTERN NUMBER	
PEDA PROGRAM	
BEND PROGRAM	
DRAWN BY	GL
DATE	5-8-01