

MANUFACTURERS OF QUALITY AGRICULTURAL EQUIPMENT SINCE 1936

OPERATOR'S MANUAL AND PARTS LISTING FOR THE

40 Series

Non-Folding 3-pt Lift With Harrow Sections

VERSION: 11-07AJF

TO THE OWNER AND OPERATORS

Before assembling or operating this unit, <u>READ THIS MANUAL THOROUGHLY</u>. To obtain the best performance of the unit, familiarize yourself with each component and adjustment. Store this manual where it can be readily available for future reference. In the event that the harrow or any part of the unit should be sold, be sure that the new owner receives a copy of this manual for their reference.

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INTRODUCTION

Thank you for purchasing your new McFarlane 3-pt lift and harrow sections. We know that you will get many years of dependable service from this modernly designed unit.

You may have had a particular application in mind when you purchased this unit. There are actually many uses for the McFarlane harrow including incorporation of herbicides and pesticides, leveling and smoothing tilled soil, and covering of broadcast seeds. Contact your dealer if you would like more information or have questions concerning these or other applications.

LIMITED WARRANTY

FULL ONE - YEAR WARRANTY OF

40 Series Non-Folding 3-pt Lift With Harrow Sections

If within one year from the date of purchase, this 3-pt lift and/or its accompanying harrow sections fail due to defect in material or workmanship, McFarlane Mfg. Co., Inc. will repair it, free of charge.

Warranty service is available by simply contacting the nearest McFarlane dealership throughout the United States or Canada.

This warranty applies only while this product is used in the United States or Canada.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

McFarlane Mfg. Co., Inc., Sauk City, Wisconsin 53583

SAFETY

TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND THE SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.



THIS SYMBOL MEANS

- ATTENTION!
- BECOME ALERT!
- YOUR SAFETY IS INVOLVED!

SIGNAL WORDS:

Note the use of the signal words DANGER, WARNING, and CAUTION with the safety messages. The appropriate signal word for each has been selected using the following guidelines:

DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death

or serious injury.

WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death

or serious injury.

CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor

or moderate injury.

CONTACT INFORMATION

If you have questions not answered in this manual, require additional copies, or the manual is damaged, please contact your local dealer or:

McFarlane Mfg. Co., Inc. 1330 Dallas Street P.O. Box 100 Sauk City, WI 53583

PHONE: (608) 643-3321 TOLL FREE: (800) 627-8569 FAX: (608) 643-3976



SAFETY FIRST!





Equipment Safety Guidelines

Safety of the operator is one of the main concerns in designing and developing a new piece of equipment. Designers and manufacturers build in as many safety features as possible. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions. To avoid personal injury, study the following precautions and insist that those working with you, or for you, follow them.

Replace any CAUTION, WARNING, DANGER, or instruction safety decal that is not readable or missing.

Do not attempt to operate this equipment under the influence of drugs or alcohol.

Review the safety instructions with all users annually.

This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible adult familiar with farm machinery and trained in this equipment's operations. Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how it works.

To prevent injury, use a tractor equipped with a Roll Over Protective System (ROPS). Do not paint over, remove, or deface any safety signs or warning decals on your equipment. Observe all safety signs and practice the instructions on them.

Never exceed the limits of the 3-pt lift or the harrows. If their ability to do a job, or to do so safely, is in question - **DO NOT TRY IT**.



Lighting and Marking

It is the responsibility of the customer to know the lighting and marking requirements of the local highway authorities and to install and maintain the equipment to provide compliance with the regulations. Add extra lights when transporting at night or during periods of limited visibility.

Lighting kits are available from your dealer.



Safety Sign Care

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or have become illegible.
- Replacement parts that display a safety sign should display the same sign.
- Safety signs are available from your Distributor, Dealer Parts Department, or the factory.

How to Install Safety Signs:

- Be sure that the installation area is clean and dry.
- Decide on the exact position before you remove the backing paper.



T<u>ire Safety</u>

- Failure to follow proper procedures when mounting a tire on a wheel or rim can produce an explosion which may result in serious injury or death.
- Do not attempt to mount tires unless you have the proper equipment and experience to do the
- Inflating or servicing tires can be dangerous. Whenever possible, trained personnel should be called to service and/or mount tires.
- Always order and install tires and wheels with appropriate capacity to meet or exceed the weight of the unit. Be sure to inflate tires to tire manufacturer's specifications
- Tires that are provided by the manufacturer are designed for speeds LESS THAN 20mph. Do Not exceed or tire failure will occur.



Remember:

Your best assurance against accidents is a careful and responsible operator. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or the manufacturer.



A Before Operation:

- Carefully study and understand this manual.
- Do not wear loose fitting clothing which may catch in moving parts.
- Always wear protective clothing and substantial shoes.
- It is recommended that suitable protective hearing and (eye protection) sight protectors be worn.
- Keep wheel lug nuts or bolts tightened.
- Assure that the tires are inflated evenly.
- Give the unit a visual inspection for any loose bolts, worn parts, or cracked welds, and make necessary repairs. Follow the maintenance safety instructions included in this manual.
- Be sure that there are no tools lying on the unit.
- Make sure that the area is clear of children, animals, and other obstacles before using.
- Don't hurry the learning process or take the unit for granted. Ease into it and become familiar with your new equipment. Practice operation of your new unit. Completely familiarize yourself and other operators with its operation before using.

- Securely attach to towing unit. Use a high strength, appropriately sized hitch pin with a mechanical retainer and attach safety chain.
- Do not allow anyone to stand between the tongue or hitch and the towing vehicle when backing up to the equipment.



During Operation:

- Beware of bystanders, **particularly children!** Always look around to make sure that it is safe to start the engine of the towing vehicle or move the unit. This is particularly important with higher noise levels and quiet cabs, as you may not hear people shouting.
- **NO PASSENGERS ALLOWED** Do not carry passengers anywhere on, or in, the tractor or equipment, except as required for operation.
- Keep hands and clothing clear of moving parts.
- Do not clean, lubricate, or adjust your equipment while it is moving.
- When altering operation, even periodically, set the tractor or towing vehicle brakes, shut off the engine, and **remove the ignition key.**
- Pick the levelest possible route when transporting across fields. Avoid the edges of ditches or gullies and steep hillsides.
- Periodically clear the equipment of brush, twigs, or other materials to prevent buildup of dry combustible materials.
- Maneuver the tractor or towing vehicle at safe speeds.
- Avoid overhead wires or other obstacles. Contact with overhead lines could cause serious injury or death.
- Allow for unit length when making turns.
- Keep all bystanders, pets, and livestock clear of the work area, particularly when raising or lowering harrow sections.
- Operate the towing vehicle from the operator's seat only.
- As a precaution, always recheck the hardware on equipment periodically. Correct all problems. Follow the maintenance safety procedures.



Following Operation:

- When disconnecting, stop the tractor or towing vehicle, set the brakes, shut off the engine and remove the ignition keys. Make sure all jack and support stands are in place before removing hitch pins.
- Store the unit in an area away from human activity on a hard level surface.
- Do not park equipment where it will be exposed to livestock for long periods of time. Damage and livestock injury could result.
- Do not permit children to play on or around the stored unit.



Highway and Transport Operations:

- Make sure all transport lock provisions are in place and jack/parking stands are in their storage position before transporting the unit.
- Adopt safe driving practices:
 - Keep the brake pedals latched together at all times. NEVER USE INDEPENDENT BRAKING WITH MACHINE IN TOW AS LOSS OF CONTROL AND/OR UPSET OF UNIT MAY RESULT.
 - Always drive at a safe speed relative to local conditions and ensure that your speed is low enough for an emergency stop to be safe and secure. Keep speed to a minimum.
 - Reduce speed prior to turns to avoid the risk of overturning.
 - Avoid sudden uphill turns on steep slopes.
 - Always keep the tractor or towing vehicle in gear to provide engine braking when going downhill. Do not coast.
 - Do not drink and drive!
- Comply with state and local laws governing highway safety and movement of farm machinery on public roads.
- Use approved accessory lighting flags and necessary warning devices to protect operators of other vehicles on the highway during daylight and nighttime transport. Various safety lights and devices are available from your dealer.
- The use of flashing amber lights is acceptable in most localities. However, some localities
 prohibit their use. Local laws should be checked for all highway lighting and marking
 requirements.
- When driving the tractor and equipment on the road or highway under 20 mph at night or driving during the day, use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem.
- Remember, tires supplied by the manufacturer are designed to operate LESS THAN 20mph. Do Not exceed or tire failure will occur.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc. Plan your route to avoid heavy traffic.
- Be observant of bridge loading ratings. Do not cross bridges rated lower than the gross weight at which you are operating.
- Watch for obstructions overhead and to the side while transporting.
- Always operate equipment in a position to provide maximum visibility at all times. Make allowances for increased length and weight of the equipment when making turns, stopping, etc.



- Good maintenance is your responsibility. Poor maintenance is an invitation to trouble.
- Before working on this machine, stop the tractor or towing vehicle, set the brakes, lower into field position, shut off the engine and **remove the ignition keys.**
- **Always** use safety support and block the wheels. When performing maintenance, never use a jack to support the machine. Assist the jack with blocks or other adequate support.
- Use extreme caution when making adjustments.
- After servicing, be sure all tools, parts, and service equipment are removed.
- Never replace hex bolts with less than grade five bolts unless otherwise specified.
- Where replacement parts are necessary for periodic maintenance and servicing, genuine
 factory replacement parts must be used to restore your equipment to original specifications.
 The manufacturer will not claim responsibility for damages as a result of the use of
 unapproved parts and/or accessories.
- If equipment has been altered in any way from original design, the manufacturer does not accept any liability for injury or warranty.

MAINTENANCE AND SERVICE SCHEDULE

- Prior to each use, check for loose bolts and replace lost or worn parts.
- Inspect and repack wheel bearings at the beginning of each year.
- Remove dirt and debris from the harrow sections before storage.
- Parts diagrams and listings for service and repair references may be found in appendix B.

OPERATING SUGGESTIONS

There are some important points to remember in order to obtain the best possible results from your McFarlane harrow.

- To maximize the harrow's performance, it should be towed at speeds ranging from six to nine (6 9) mph. This keeps the field debris moving through the harrow sections and avoids clogging. The best results will be obtained after the paint has been scoured from the teeth.
- Choose the angle of attack of the harrow teeth based on field conditions. For more information see the section titled Angle of Attack.

ASSEMBLY SUGGESTIONS

- You will find the machine is easier to assemble if the set-up instructions are followed in the order given in the manual.
- Whenever the terms "left" and "right" are used, it should be understood to mean when standing behind and facing the unit. This is also known as the "driver's left" and the "driver's right."
- The term "field position" refers to the position the harrows are in when the unit is being used in the field that is, with the harrow sections down.
- The term "transport position" refers to the position the harrows would be in when the unit is being transported from place to place that is, with the harrows up.
- When assembling this unit, make sure that the parts are securely held before proceeding to the next step.
- Bolt torque specifications are given in appendix A.
- Tire requirements are also listed in the parts listing in appendix B.
- Layout diagrams for each unit may be found in appendix C. Mark the page with the diagram that refers to your unit, it will be referred to periodically throughout the manual.

STEP - BY - STEP ASSEMBLY INSTRUCTIONS

Mounting the 3-PT

1. Attach the Front Center Tool bar to the tractor using the 1 1/8" x 8 1/2" hitch pins in the lower brackets. Refer to figure 1. The top link pin requires a 1" pin and is not supplied with the unit.

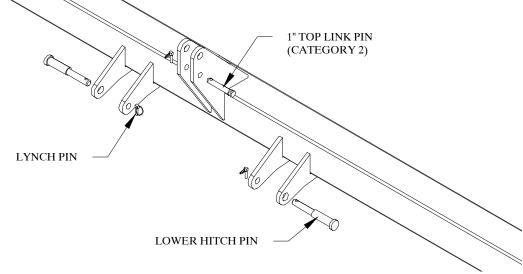
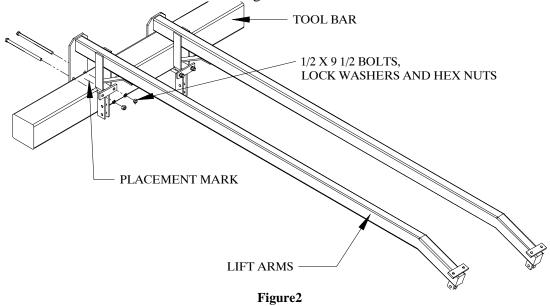


Figure 1

Attach the Lift Arms

(Refer to Figure 2)

- 1. Determine the locations of the harrow section lift arms. Diagrams showing these locations are in appendix C. Mark these locations with a marker or soapstone.
- 2. Attach a lift arm to the toolbar at each on of these marks. Use two 1/2" x 9 1/2" bolts, lock washers and hex nuts for each arm. See figure 2.



Angle of Attack

Before attaching the harrow sections to the lift arms determine the desired angle of attack. The angle of attack is determined by which end of the harrow section it is being pulled by. Refer to Figure 3.

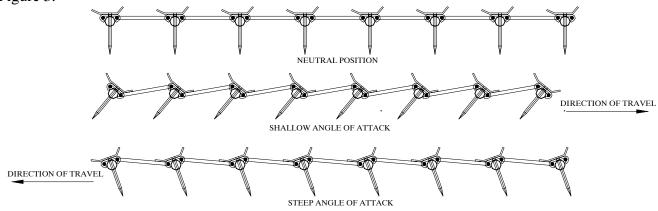


Figure 3

Harrow Identification

The number of teeth on one bar is the same as the first digit of the harrow identification number. The last number is the number of bars per section. For instance an FH-600-8 would have six teeth per bar and 8 bars. An FH-800-8 would have eight teeth per bar and 8 bars. Since your 3-point harrow will be made with 8 bar sections you will only have to count the number of teeth per bar for identification.

Attach the Harrow Sections

(Refer to figure 4 and 5)

1. After determining the desired angle of attack, position the harrow sections under the lift arms according to the diagram in appendix B. With the harrows in the proper position, attach the front 8-link pull chains and the rear 8-link lift chains to the harrow sections as shown in Figures 4 and 5.

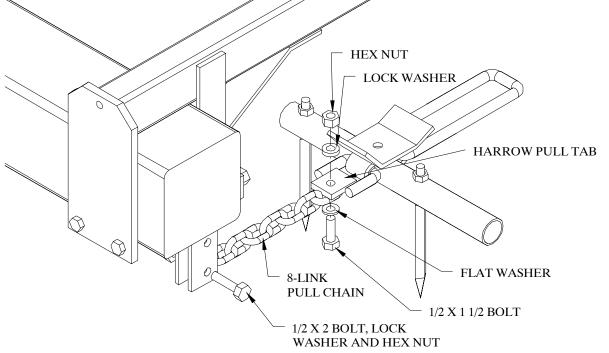


Figure 4

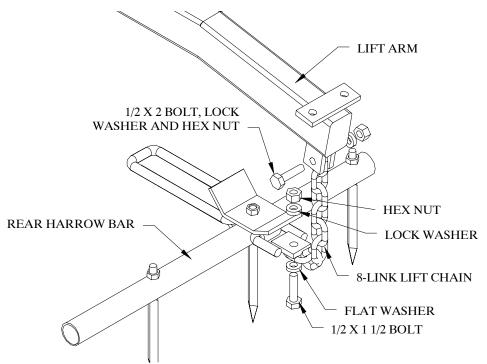


Figure 5

2. Attach the two center lift chains on each arm as shown in figure 6. Bolt the 10-link lift chain to the lift arm using $\frac{1}{2}$ x 2 bolts lock washers and hex nuts as shown in figure 5. Attach the free end of the lift chain with the 7/16 v-bolt as shown below.

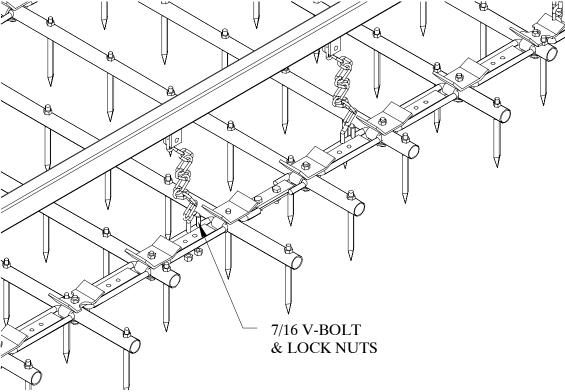
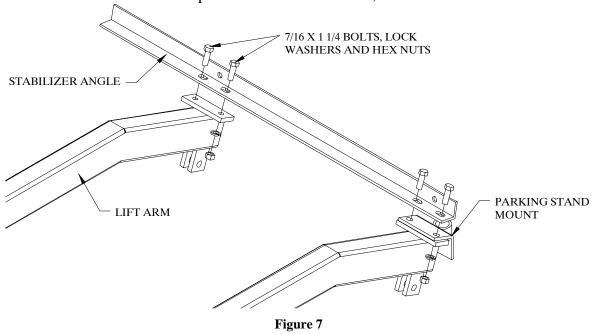


Figure 6

Attach the Stabilizer Angle and Parking Stand Mount

(Refer to figure 7)

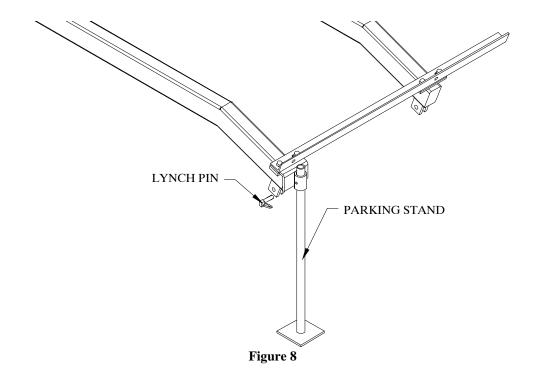
- 1. Place the proper stabilizer angle (refer to the appropriate diagram in appendix C across the ends of each set of lift tubes. Bolt the stabilizer angles to the lift tubes using 7/16 x 1 ½ bolts, lock washers and hex nuts. Do not bolt the two outside lift tubes to the stabilizer angle.
- 2. Place a parking stand mount between the stabilizer angle and the lift tube on the two outside locations. Bolt in place with 7/16 x 1 ½ bolts, lock washers and hex nuts.



Install the Parking Stands

(Refer to figure 8)

The parking stands are to be installed on the outside rear corners of the unit. Place the parking stand in the bracket that is attached between the stabilizer angle and the lift arm with the flat base pointing upwards using the lynch pin provided. When parking the unit, lower the jack stand so that the flat base is pointing towards the ground and pin into place.



Install the Gauge Wheels

(Refer to figure 9)

The unit is equipped with two gauge wheels. Bolt the gauge wheel into place near the end of The tool bar as shown in figure 9. Use the 5/8 U-bolts, lock washers and hex nuts. The gauge wheel bracket should be towards the inside of the unit with the tire showing on the outside. Refer to figure 9 for the correct orientation.

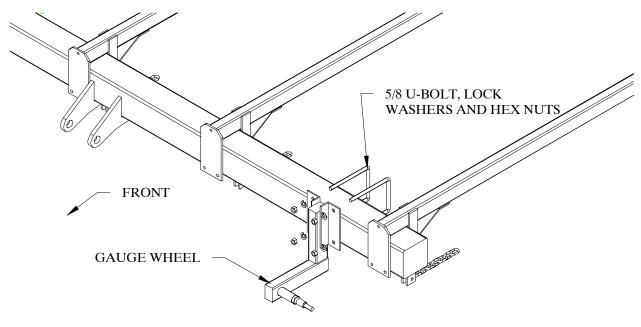


Figure 9

Final Adjustments

- 1. Lower the unit into the field position.
- 2. Pull the completed unit ahead a few feet to check that everything is properly assembled and that nothing is binding or misaligned.
- 3. Check to make sure that all bolts and fasteners are tight.
- 4. With the unit in the transport position, attach the red and amber reflectors at the widest visible points. The red reflectors should be visible from the rear of the unit, and the amber reflectors should be visible from the front of the unit.
- 5. When unhooking the unit from the tractor make sure that the jack stand supports are in place.
- 6. After the first few hours of operation, check all fasteners and tighten if necessary. Include wheel lugs.

This completes the assembly of your harrow and 3-pt lift. Before using the unit, double check that all components have been assembled properly. If there are any questions regarding any of the assembly steps, contact your local dealer for an explanation. Do not operate this or any equipment unless you are sure that all components operate as they were designed to operate.

TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSE	SOLUTION
Excessive clogging during operations	Angle of attack too steep	Pull harrow sections from the other end
	Ground speed too low	Increase ground speed to 6 - 9 mph

BOLT TORQUE SPECIFICTIONS

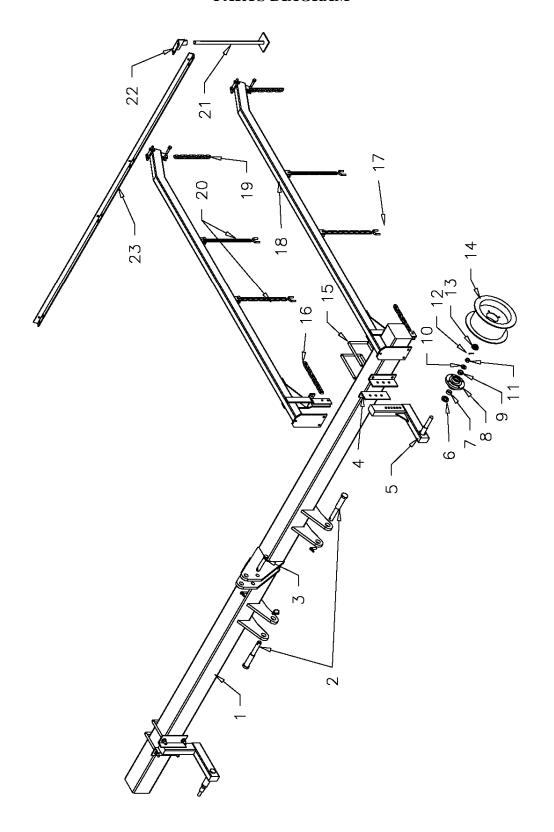
Coarse Thread Series		
Nut Size and Threads per Inch	No Tighte Tore (lb.	ut ening que
Grade C Nuts		
	Max.	Min.
1/4 - 20	14.7	10
5/16 - 18	22.3	15.2
3/8 - 16	39	28
7/16 - 14	60	44
1/2 - 13	88	63
9/16 - 12	134	98
5/8 - 11	172	127
3/4 - 10	295	218
7/8 - 9	440	317
1 - 8	651	506

Fine Thread Series		
Nut Size	Nut	
and	Tightening	
Threads	Torque	
per Inch	(lb.	ft.)
Grade C Nuts		
	Max.	Min.
1/4 - 28	14.7	10
5/16 - 24	23.4	18.4
3/8 - 24	41	30
7/16 - 20	60	44
1/2 - 20	98	70
9/16 - 18	134	98
5/8 - 18	176	127
3/4 - 16	295	218
7/8 - 14	440	317
1 - 14	703	610

WHEEL LUG TORQUE SPECIFICTIONS

Tire Size	Lug Size	Lu Tighte Torque	ening
		Max.	Min.
18.5X8.5-8	½ nut	85	75
7.60-15	½ x 1	85	75
9.5L-15	½ x 1	90	80
11L-15	½ x 1	90	80
12.5L-15	9/16 x 1	90	80
13X13.5-15	9/16 x 1	90	80
425/65R 22.5	3/4 nut	90	80

40 SERIES NON-FOLDING 3-PT LIFT PARTS DIAGRAM



40 SERIES NON-FOLDING 3-PT LIFT PARTS LIST

Always order by Part Number - Not by Key Number

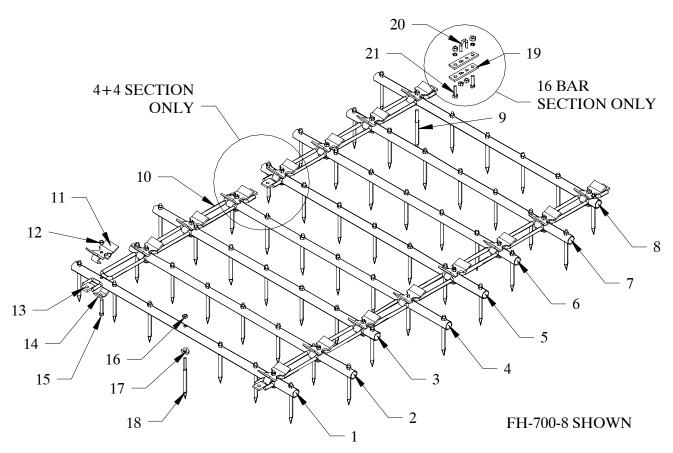
KEY	PART#	DESCRIPTION	QTY			
1	N-415	TOOL BAR (15' UNIT ONLY)	1			
**	N-420	TOOL BAR (20' UNIT ONLY)				
2	SC-504	LOWER 3-PT PIN (1 1/8 X 1 7/16 X 9 ¹ / ₄) 2				
3	SC-501	TOP LINK PIN (1")				
4	N-202	GAUGE WHEEL MOUNT ANGLE 4				
5	N-200	LEFT GAUGE WHEEL BRACKET				
	N-201	RIGHT GAUGE WHEEL BRACKET				
6	HD-1179	GREASE SEAL	2			
7	HD-1178	INNER BEARING	2			
8	HD-1180	HUB WITH RACES	2			
9	HD-1178	OUTER BEARING	2			
10	HD-1187	SPINDLE FLAT WASHER	2			
11	HD-1185	SPINDLE HEX NUT	2			
12	CP-5312	COTTER PIN (5/32" x 1 1/4") 2				
13	HD-1181	DUST CAP				
14	HD-1188	RIM & TIRE 2				
15	BU-5867	U-BOLT (5/8 X 6 X 7 3/4) 4				
16	CH-0808	8-LINK PULL CHAIN *				
17	BV-7611	7/16 V-BOLT *				
18	N-100	8-BAR LIFT ARM	*			
19	CH-0808	8-LINK LIFT CHAIN	*			
20	CH-0710	10-LINK LIFT CHAIN	10-LINK LIFT CHAIN *			
21	HD-1233	PARKING STAND	PARKING STAND 2			
22	N-150	PARKING STAND MOUNT 2				
23	HD-3XXX	LIFT ARM STABILIZER ANGLE	*			
**	DC-111	DECAL: "STAND CLEAR"	1			
**	DC-116	DECAL: "DO NOT CLIMB ON"	1			
**	DC-117	DECAL: "USE JACK STAND"	1			
**	**	BOLT BAG	1			
**	**	LITERATURE PACKET	1			
	*	Quantity depends on specific unit ordered.				
	**	Unnumbered items are not pictured.				
	***	Specify model number when ordering.				
	XXX	length in inches (84" is 084, 112" is 112)				
14	1 4		1.1			

Bolts, washers, nuts, and cotter pins are not shown. Refer to the step-by-step assembly instructions for details.

McFarlane Manufacturing reserves the right to change specifications of design at any time without obligation to modify previous products.

FH-8-BAR HARROW SECTIONS PARTS DIAGRAM & LISTING

INCLUDES FH-500-8, FH-600-8, FH-700-8, FH-800-8, AND FH-900-8



ITEM#	PART#	DESCRIPTION
1	FH-801	#1 HARROW BAR (FH-500-8)
1	FH-805	#1 HARROW BAR (FH-600-8)
1	FH-809	#1 HARROW BAR (FH-700-8)
1	FH-813	#1 HARROW BAR (FH-800-8)
1	FH-817	#1 HARROW BAR (FH-900-8)
2	FH-802	#2 HARROW BAR (FH-500-8)
2	FH-806	#2 HARROW BAR (FH-600-8)
2	FH-810	#2 HARROW BAR (FH-700-8)
2	FH-814	#2 HARROW BAR (FH-800-8)
2	FH-818	#2 HARROW BAR (FH-900-8)
3	FH-802	#3 HARROW BAR (FH-500-8)
3	FH-806	#3 HARROW BAR (FH-600-8)
3	FH-810	#3 HARROW BAR (FH-700-8)
3	FH-814	#3 HARROW BAR (FH-800-8)
3	FH-818	#3 HARROW BAR (FH-900-8)
4	FH-804	#4 HARROW BAR (FH-500-8)
4	FH-808	#4 HARROW BAR (FH-600-8)
4	FH-812	#4 HARROW BAR (FH-700-8)

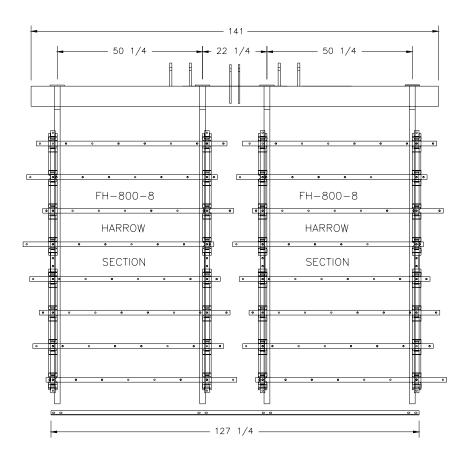
```
4
       FH-816
                   #4 HARROW BAR (FH-800-8)
4
       FH-820
                   #4 HARROW BAR (FH-900-8)
5
       FH-803
                   #5 HARROW BAR (FH-500-8)
5
       FH-807
                   #5 HARROW BAR (FH-600-8)
5
       FH-811
                   #5 HARROW BAR (FH-700-8)
5
       FH-815
                   #5 HARROW BAR (FH-800-8)
5
       FH-819
                   #5 HARROW BAR (FH-900-8)
6
       FH-803
                   #6 HARROW BAR (FH-500-8)
6
       FH-807
                   #6 HARROW BAR (FH-600-8)
6
       FH-811
                   #6 HARROW BAR (FH-700-8)
6
       FH-815
                   #6 HARROW BAR (FH-800-8)
6
       FH-819
                   #6 HARROW BAR (FH-900-8)
7
       FH-801
                   #7 HARROW BAR (FH-500-8)
7
       FH-805
                   #7 HARROW BAR (FH-600-8)
7
       FH-809
                   #7 HARROW BAR (FH-700-8)
7
                   #7 HARROW BAR (FH-800-8)
       FH-813
7
       FH-817
                   #7 HARROW BAR (FH-900-8)
8
       FH-804
                   #8 HARROW BAR (FH-500-8)
8
       FH-808
                   #8 HARROW BAR (FH-600-8)
8
       FH-812
                   #8 HARROW BAR (FH-700-8)
8
       FH-816
                   #8 HARROW BAR (FH-800-8)
8
       FH-820
                   #8 HARROW BAR (FH-900-8)
9
       E-611
                   1/2" x 3" SHANK SPIKE TOOTH ONLY
10
       FH-125
                   CONNECTOR LINK (REGULAR)
11
       FH-127
                   NOTCHED LINK CAP
       **
12
                   1/2" LOCK NUT
13
                   PULL FLAT
       FH-122
14
       FH-019
                   CAP CLIP
       **
15
                   1/2" x 3" BOLT
       **
16
                   1/2" FLANGED LOCK NUT
17
       E-630
                   SPIKE TOOTH WASHER
                   1/2" x 2 1/2" SHANK SPIKE TOOTH ONLY
18
       E-620
**
       E-610
                   1/2" x 2 1/2" SHANK SPIKE TOOTH w/WASHER
19
                   DUAL SECTION CONNECTOR FLAT (16 BAR ONLY)
       HDL-5100
20
       BV-7611
                   7/16" V-BOLT (16 BAR ONLY)
       **
                   ½" x 2" BOLT, LOCK WASHER AND NUT (16 BAR ONLY)
21
**
                   DUAL SECTION CONNECTOR ASSEMBLY (16 BAR ONLY)
       HDL-5101
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The #1 bar is the bar with an equal amount of tube to the right and left of the pull flats. The #8 bar is the bar that is staggered off to one side.

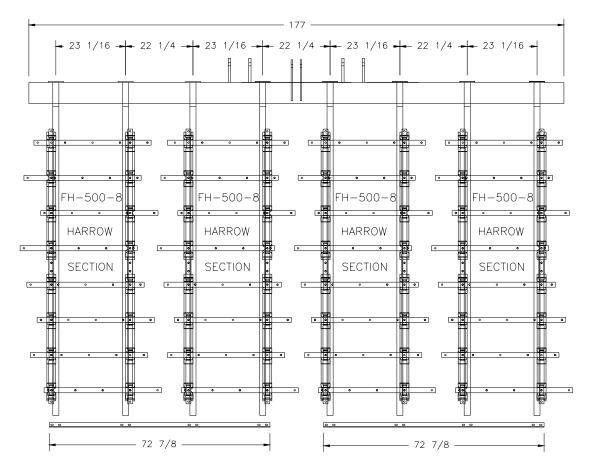
When pulling the harrow section from the #1 bar, the teeth will be in the least aggressive setting. When pulling from the #8 bar the teeth will be in the most aggressive setting.

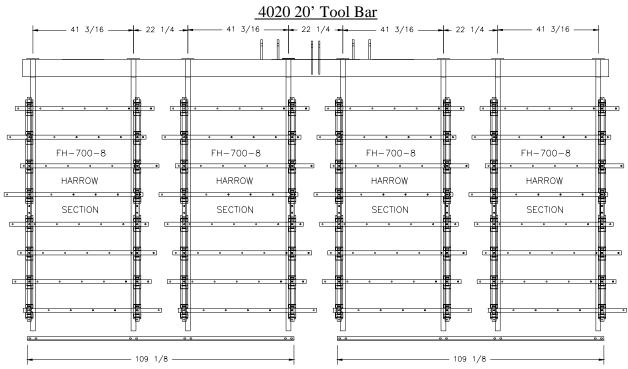
9/24/08

4012 12' Tool Bar



4015 15' Tool Bar





WARRANTY REGISTRATION FORM

This form must be filled out by the dealer and owner and sent to: McFarlane Mfg. Co., Inc., 1330 Dallas Street, P.O. Box 100, Sauk City, WI 53583.

This form must be filled out by the dealer and signed by both the dealer and customer at the time of de			
		Dealer Name	
		Address	
		City, state, code	
Phone number ()			
Model	Serial Number	Delivery Date	
DEALER INSPE	CTION REPORT	SAFETY	
Wheel bolts tight Fasteners tight Hydraulic hoses fi Hydraulic fittings t Arms free Check tire pressu Lubricate machine	ight res	All decals installedReview operating and safety instructions	
		scribed equipment; review included the operator's manual and applicable warranty policy.	
Date	Dealer's signature		
	operator's manual have been eration, and applicable warr	en received by me and I have been thoroughly instructed as to anty policy.	
	Owner's signature		