

09-SERIES



# OPERATOR MANUAL AND PARTS BOOK



THIS MANUAL TO ACCOMPANY MACHINE

PART NO. 09-MP-01 Printing Date MAY 2016

# WARRANTY POLICY

KELLEY MANUFACTURING COMPANY (KMC) warrants that all goods sold to the original purchaser of any KMC product shall be free of any defects in material and workmanship if used under normal operating conditions. The warranty period begins on the date of purchase by the retail customer and ends twelve (12) months thereafter. KMC's sole responsibility is to repair and/or replace the defective part or parts at no cost to purchaser. This remedy is the **SOLE AND EXCLUSIVE REMEDY** of purchaser.

The purchaser must fill out and return the warranty registration form found in the front of the operator's manual. Failure to return the warranty registration form within 30 days shall result in the goods being sold "AS IS", and all warranties shall be excluded.

This warranty shall not apply to those items that are by nature worn in normal service, including but not limited to belts, springs, teeth, chains, etc. Items such as tires, tubes, and gearboxes and all other items warranted by the original manufacturer are warranted only to the extent of their individual manufacturer warranty, and KMC is not warranting any of said items. All warranty claims must be made through a KMC licensed dealer, and a warranty form request must be submitted to KMC within 30 days of failure or the warranty provision shall be unenforceable against KMC.

No agent or person has authority to change or add to this warranty as written.

THE ABOVE IS THE ONLY WARRANTY MADE BY KMC AND IS MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED. KMC MAKES NO WARRANTY OF MERCHANTABILITY AS TO ANY GOODS MANUFACTURED BY KMC AND FURTHER, KMC DOES NOT WARRANT ANY SUCH GOODS AS SUITABLE FOR ANY PARTICULAR PURPOSE TO THE RETAIL CUSTOMER. THE SUITABILITY OF GOODS FOR ANY PURPOSE PARTICULAR TO THE CUSTOMER IS FOR THE CUSTOMER, IN HIS SOLE JUDGEMENT, TO DETERMINE. KMC FURTHER MAKES NO WARRANTIES WITH RESPECT TO ITS MANUFACTURED GOODS THAT WOULD NORMALLY BE DISCLOSED BY AN EXAMINATION. THIS IS THE FULL AND FINAL EXPRESSION OF ALL WARRANTY LIABILITY OF KMC. NO OTHER WARRANTY, EITHER EXPRESSED OR IMPLIED, SHALL BE ENFORCEABLE AGAINST KMC.

Kelley Manufacturing Co. 80 Vernon Drive / Zip 31794 P.O. Drawer 1467 / Zip 31793 Tifton GA

# 09 SERIES FERTILIZER APPLICATOR

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### **4-ROW CULTIVATOR WITH GROUND DRIVE**



8-ROW CULTIVATOR WITH HYDRAULIC DRIVE



# **FORWARD**

### **INTRODUCTION:**

The **09-SERIES FERTILIZER APPLICATOR** has a dual spout 550 lb capacity hopper molded from plastic/fiberglass with spouts made of cast iron for corrosion resistance. Hoppers and Drive Components are securely mounted on a 2 1/2" Square auxiliary toolbar clamped to main toolbar of implement with stout, heavy duty brackets designed for 4 x 4, 7 x 4 and 7 x 7 toolbars. Ground Drive and Hydraulic drive are available.

### TO THE PURCHASER

This **09-SERIES FERTILIZER APPLICATOR** has been carefully designed and manufactured to give years of dependable service. In order to operate it efficiently and maintain if properly, please read the instructions within this manual thoroughly.

Some components of this machine are labeled left or right. The notations are determined by standing behind the implement and facing the direction of forward travel.

After reading this Operator's Manual, Please keep it for reference each season.

To insure procurement of the proper repair parts, please record your machine's Serial Number and Purchase Date as shown below:

| Model No      |  |
|---------------|--|
| Serial No     |  |
| Purchase Date |  |
|               |  |

### **MODELS COVERED IN THIS OWNER'S MANUAL:**

### For use with Ripper Equipment and Bedding Equipment Hydraulic Drive

4 x 7 Flat Models 7 x 7 Flat Models

MODEL NUMBERS: MODEL NUMBERS: 2RHD4X7(30-40) 2RHD7X7(30-40) 2RHD4X7(42-48) 2RHD7X7(42-48) 4RHD4X7(30-40) 4RHD7X7(30-40) 4RHD4X7(42-48) 4RHD7X7(42-48) 6RHD4X7(30) 6RHD7X7(30) 6RHD4X7(36-40) 6RHD7X7(36-40) 8RHD4X7(30) 8RHD7X7(30) 8RHD4X7(36-40) 8RHD7X7(36-40)

### For use with Speed Wheel Cultivator Hydraulic Drive

4 x 7 Tool Bar Models 7 x 7 Tool Bar Models

MODEL NUMBERS:

2CHD(4X7)550#30-40

2CHD(4X7)550#42-48

4CHD(7X7)550#30-40

4CHD(4X7)550#30-40

4CHD(4X7)550#30-40

4CHD(4X7)550#42-48

6CHD(4X7)550#30

6CHD(4X7)550#36-40

### For use with Speed Wheel Cultivator Ground Drive

4 x 7 Tool Bar Models 7 x 7 Tool Bar Models

MODEL NUMBERS: 2CGD(7X4)550#30-40 2CGD(7X4)550#42-48 4CGD(7X4)550#42-48 6CGD(7X4)550#30 6CGD(7X4)550#36 6CGD(7X4)550#38-40

MODEL NUMBERS: 4CGD(7X7)550#42-48 6CGD(7X7)550#30 6CGD(7X7)550#36 6CGD(7X7)550#38-40

7 x 7 Stack-Fold Models

MODEL NUMBERS: 8SFSWGD550(40) 8SFSWGD550(42-48)

### SYMBOL INFORMATION



This safety alert symbol is used throughout this manual to identify safety messages. When you see this symbol, read the message which follows as it will advise you of possible injury.

# REMEMBER



# THINK SAFETY!



This symbol indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.



(ORANGE)

(RED)

This symbol indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury. It may also be used to alert against unsafe practices.



(YELLOW)

This symbol indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

# ! IMPORTANT!

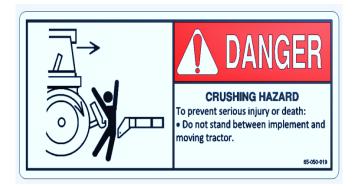
(GREEN OR BLACK)

Is used for instruction on operating, adjusting, or servicing a machine.

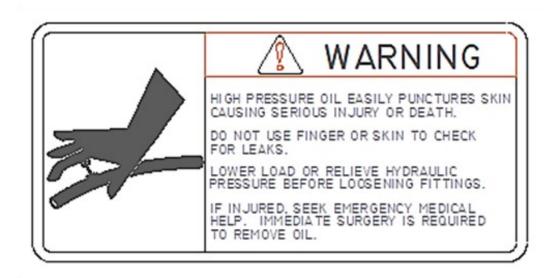
### **SAFETY DECALS**

The Safety decals that follow are associated with the implement covered in this owner's manual. They should be reviewed and associated with where they are applicable on the implement being covered.









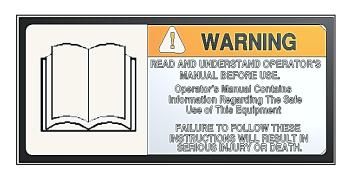
### RETAIL CUSTOMERS RESPONSIBILITY UNDER THE KMC WARRANTY:

### The retail customer's responsibilities are:

- 1. To read the Operator's Manual and operate the **Fertilizer Applicator** in accordance with the instructions given in this manual.
- **2.** To inspect the **Fertilizer Applicator** daily, lubricate as specified and repair or replace parts as needed, especially when continued use would cause damage or excessive wear to other parts.
- 3. To maintain and keep in place all safety shields and devices.
- **4.** When warranty service is necessary, it is the customer's responsibility to deliver the machine to the KMC dealer from which it was purchased. Warranty repairs should be submitted to the dealer within **thirty (30)** days of failure.
- 5. Dealer travel to the machine or hauling the machine to his shop for the purpose of performing warranty service is not allowed under KMC warranty. It is a cost to be paid for by the retail customer. Any arrangement whereby the dealer agrees to absorb all or part of this cost is strictly between the dealer and the retail customer.

### **SAFETY PROCEDURES:**

Safety and performance are the primary objectives of the designers of KMC equipment. Safety features have been incorporated into this machine where possible and warnings given in other areas. For your safety, **PLEASE** read and observe the following safety procedures.



1. All persons operating this piece of equipment should **READ** the Owner's Manual.



- **2.** Do not permit anyone to ride on the machine at any time.
- 3. Before starting or operating the machine, make a walk-around inspection and check for obvious defects such as loose mounting bolts and damaged components. Correct any deficiencies before starting. (The equipment must be properly maintained and guarded and must be suitable to performing its task.)



4. Keep all persons a safe distance away from the rear and sides of the machines while it is in operation.

5. Do not allow children to operate the Fertilizer Applicator. Only experienced tractor operators should operate the tractor when using the Fertilizer Applicator



- 6. Stay clear of hydraulic lines, as they maybe under extreme pressure or heat.
- 7. Drive safely during transport; excessive speed while turning or on rough ground could cause damage to the Fertilizer Applicator and/or cause the tractor to tip over. (Maximum speed of implement should never exceed 20 mph on highway and 10 mph off-highway.)
- 8. Make sure hitch components are attached securely before operating or transporting.
- 9. Use flashing warning lights when on highways, except where prohibited by law.
- 10. Disengage PTO, apply parking brake, and stop tractor engine before dismounting tractor. Allow mechanisms to stop completely before cleaning, working, or adjusting on machine. Even when the tractor is stationary, you should make sure it is properly secured and made safe by following the Safe Stop procedure:
  - 1. Handbrake/Footbrake on
  - 2. Controls in neutral/park
  - 3. Engine off
  - 4. Key out



- 11. Keep hands, feet and clothing away from moving parts.
  - 12. Make sure everyone is clear of machine before starting tractor or operating machine.
  - 13. Observe all safety decals located on machine. Replace them if they become damaged.



# HIGH VOLTAGE SAFETY ACT



Georgia Law requires that anyone operating equipment within 10 feet of an overhead high voltage line of more than 750 volts, must contact the Utilities Protection Center (UPC) by telephone at least 72 hours before commencing the work. For more information call (811), toll free (1-800-282-7411) or visit on the web "www.gaupc.com". Please contact your local power company about laws before operating near high voltage lines.

# **ASSEMBLY SET-UP**

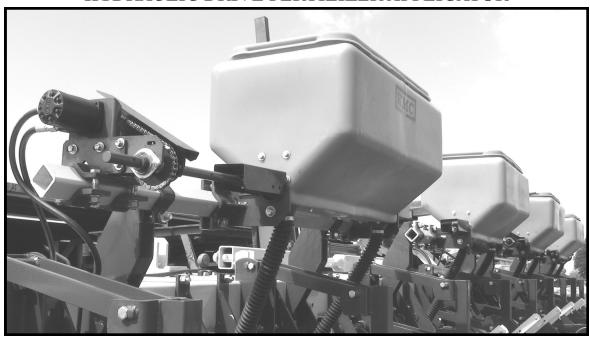
# **GENERAL:**

Most of the general set-up and assembly for your Fertilizer Applicator has been performed at the factory. Those items not installed at KMC will be reviewed later in this section. For your convenience, please see the "Overhead Layouts" portion at the end of this section, to ensure proper positioning for the size and configuration of your Fertilizer Applicator .



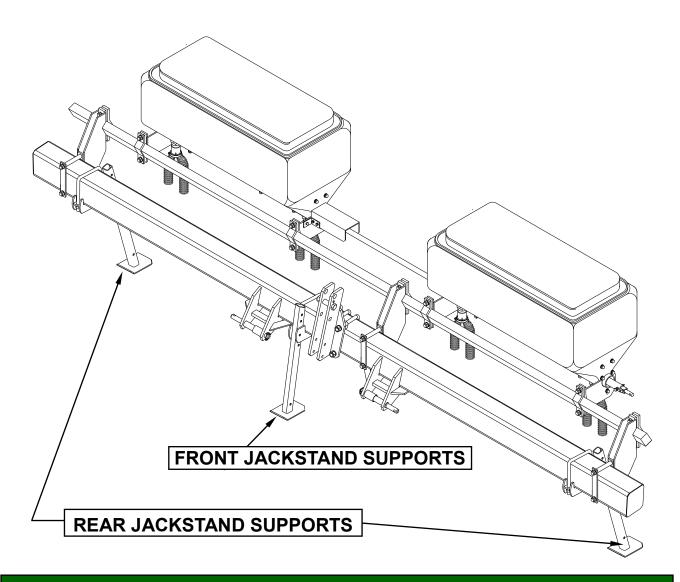


HYDRAULIC DRIVE FERTILIZER APPLICATOR





CARE SHOULD BE TAKEN DURING SET-UP AND ASSEMBLY OF THIS PRODUCT. DEATH OR SERIOUS INJURY COULD OCCUR IF PROPER STEPS ARE NOT TAKEN TO FULLY SECURE THE UNIT WHEN WORKING UNDERNEATH IT. ENSURE THE UNIT IS PROPERLY SUPPORTED BY LOWERING THE JACKSTAND SUPPORTS THAT HAVE COME ASSEMBLED WITH IT, OR PROPERLY SECURE THE UNIT WITH ANY HOISTING DEVICES BEFORE ATTEMPTING ANY FURTHER SET-UP OF THIS PRODUCT. ANY HOISTING DEVICES SHOULD BE RATED TO FULLY SUPPORT THE LOAD OF THE UNIT BEING LIFTED.



# ! IMPORTANT!

Before set-up and assembly can be completed ensure that all hardware is in place and fully tightened. Refer to the **Bolt Torque Chart** at right for proper torque values.

# **BOLT TORQUE CHART**

# SAE GRADE 5



| DIAMETER<br>& THREADS<br>PER INCH | TENSILE<br>STRENGTH<br>MIN. PSI | Proof<br>Load<br>LB | CLAMP<br>LOAD<br>LB | Torque<br>Dry<br>FT LB | LUBRICATED FT LB |
|-----------------------------------|---------------------------------|---------------------|---------------------|------------------------|------------------|
| 1/4-20                            | 120,000                         | 2,700               | 2,020               | 8                      | 6.3              |
| 1/4-28                            | 120,000                         | 3,100               | 2,320               | 10                     | 7.2              |
| 5/16-18                           | 120,000                         | 4,450               | 3,340               | 17                     | 13               |
| 5/16-24                           | 120,000                         | 4,900               | 3,700               | 19                     | 14               |
| 3/8-16                            | 120,000                         | 6,600               | 4,950               | 30                     | 23               |
| 3/8-24                            | 120,000                         | 7,450               | 5,600               | 35                     | 25               |
| 7/16-14                           | 120,000                         | 9,050               | 6,780               | 50                     | 35               |
| 7/16 20                           | 120,000                         | 10,100              | 7,570               | 55                     | 40               |
| 1/2-13                            | 120,000                         | 12,100              | 9,050               | 75                     | 55               |
| 1/2-20                            | 120,000                         | 13,600              | 10,200              | 85                     | 65               |
| 9/16-12                           | 120,000                         | 15,500              | 11,600              | 110                    | 80               |
| 9/16-18                           | 120,000                         | 17,300              | 12,950              | 120                    | 90               |
| 5/8-11                            | 120,000                         | 19,200              | 14,400              | 150                    | 110              |
| 5/8-18                            | 120,000                         | 21,800              | 16,350              | 170                    | 130              |
| 3/4-10                            | 120,000                         | 28,400              | 21,300              | 260                    | 200              |
| 3/4-16                            | 120,000                         | 31,700              | 23,780              | 300                    | 220              |
| 7/8-9                             | 120,000                         | 39,300              | 29,450              | 430                    | 320              |
| 7/8 14                            | 120,000                         | 43,300              | 32,450              | 470                    | 350              |
| 1-8                               | 120,000                         | 51,500              | 38,600              | 640                    | 480              |
| 1-14                              | 120,000                         | 57,700              | 43,300              | 720                    | 540              |

# **SAE GRADE 8** $\stackrel{\bigcirc \backslash }{\smile}$



| DIAMETER<br>& THREADS<br>PER INCH |
|-----------------------------------|
| 1/4-20                            |
| 1/4-28                            |
| 5/16-18                           |
| 5/16-24                           |
| 3/8-16                            |
| 3/8-24                            |
| 7/16-14                           |
| 7/16 20                           |
| 1/2-13                            |
| 1/2-20                            |
| 9/16-12                           |
| 9/16-18                           |
| 5/8-11                            |
| 5/8-18                            |
| 3/4-10                            |
| 3/4-16                            |
| 7/8-9                             |
| 7/8 14                            |
| 1-8                               |
| 1-14                              |

| TENSILE<br>STRENGTH | Proof<br>Load | CLAMP<br>LOAD | TORQUE<br>Dry | LUBRICATED |
|---------------------|---------------|---------------|---------------|------------|
| Min. PSI            | LB            | LB            | FT LB         | FT LB      |
| 150,000             | 3,800         | 2,850         | 12            | 9          |
| 150,000             | 4,350         | 3,250         | 14            | 10         |
| 150,000             | 6,300         | 4,700         | 24            | 18         |
| 150,000             | 6,950         | 5,200         | 27            | 20         |
| 150,000             | 9,300         | 6,980         | 45            | 35         |
| 150,000             | 10,500        | 7,900         | 50            | 35         |
| 150,000             | 12,800        | 9,550         | 70            | 50         |
| 150,000             | 14,200        | 10,650        | 80            | 60         |
| 150,000             | 17,000        | 12,750        | 110           | 80         |
| 150,000             | 19,200        | 14,400        | 120           | 90         |
| 150,000             | 21,800        | 16,350        | 150           | 110        |
| 150,000             | 24,400        | 18,250        | 170           | 130        |
| 150,000             | 27,100        | 20,350        | 210           | 160        |
| 150,000             | 30,700        | 23,000        | 240           | 180        |
| 150,000             | 40,100        | 30,100        | 380           | 280        |
| 150,000             | 44,800        | 33,500        | 420           | 310        |
| 150,000             | 55,400        | 41,600        | 600           | 450        |
| 150,000             | 61,100        | 45,800        | 670           | 500        |
| 150,000             | 72,700        | 54,500        | 910           | 680        |
| 150,000             | 81,500        | 61,100        | 1,020         | 760        |

### **OVERHEAD LAYOUTS**

### **CULTIVATOR TOOL BAR & BOX REQUIREMENTS**

### **TOOL BAR REQUIRED**

### 2-ROW

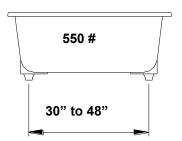
104" 4 X 4 - 104" 2 1/2 X 2 1/2 (09-024-011)

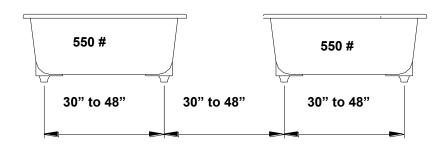
### 4-ROW (30"-40" ROWS)

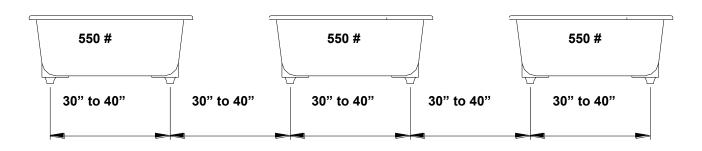
168" 4 X 4 - 164" 2 1/2 X 2 1/2 168" 7 X 7 - 164" 2 1/2 X 2 1/2 (02-024-016)

### 4-ROW (42"-48" ROWS)

208" 4 X 4 - 200" 2 1/2 X 2 1/2 208" 7 X 7 - 200" 2 1/2 X 2 1/2 (02-024-018)







### **HYDRAULIC DRIVE**

### 6-ROW (30" ROWS)

188" 4 X 4 - 180" 2 1/2 X 2 1/2 (02-024-017) 188" 7 X 7 - 180" 2 1/2 X 2 1/2

### 6-ROW (36"-40" ROWS)

248" 4 X 4 - 236" 2 1/2 X 2 1/2 (02-024-035) 248" 7 X 7 - 236" 2 1/2 X 2 1/2

### **GROUND DRIVE**

### 6-ROW (30" ROWS)

188" 4 X 4 - 200" 2 1/2 X 2 1/2 (02-024-018) 188" 7 X 7 - 200" 2 1/2 X 2 1/2

### 6-ROW (36" ROWS)

248" 4 X 4 - 236" 2 1/2 X 2 1/2 (02-024-035) 248" 7 X 7 - 236" 2 1/2 X 2 1/2

### 6-ROW (38"-40" ROWS)

248" 4 X 4 - 260" 2 1/2 X 2 1/2 (02-024-019) 248" 7 X 7 - 260" 2 1/2 X 2 1/2

### RIPPER-BEDDER WITH HYDRAULIC DRIVE

### **TOOL BAR REQUIRED**

### 2-ROW

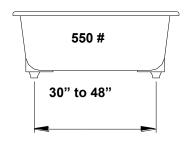
104" 4 X 7 - 104" 2 1/2 X 2 1/2 (09-024-011)

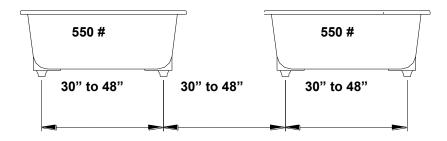
### 4-ROW (30"-40" ROWS)

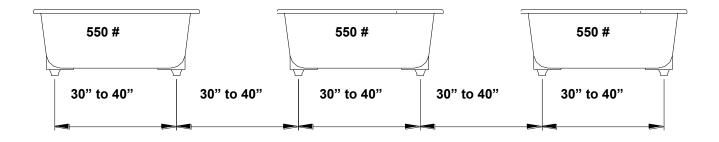
168" 4 X 7 - 164" 2 1/2 X 2 1/2 (02-024-016)

### 4-ROW (42"-48" ROWS)

200" 4 X 7 - 280" 2 1/2 X 2 1/2 (02-024-017)







### 6-ROW (30" ROWS)

200" 4 X 7 - 180" 2 1/2 X 2 1/2 (02-024-017)

### 6-ROW (36"- 40" ROWS)

248" 4 X 7 - 236" 2 1/2 X 2 1/2 (02-024-035)

### **DISC-BEDDERS WITH HYDRAULIC DRIVE**

### TOOL BAR REQUIRED

### 2-ROW

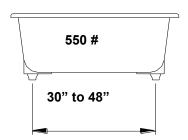
104" 4 X 7 - 104" 2 1/2 X 2 1/2 (09-024-011)

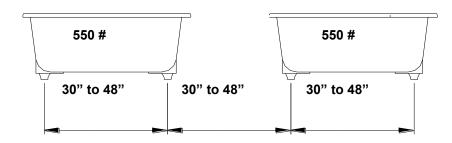
### 4-ROW (30"-40" ROWS)

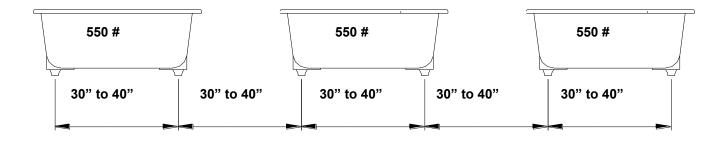
168" 4 X 7 - 164" 2 1/2 X 2 1/2 (02-024-016)

### 4-ROW (42"-48" ROWS)

200" 4 X 7 - 280" 2 1/2 X 2 1/2 (02-024-017)







### 6-ROW (30" ROWS)

208" 4 X 7 - 180" 2 1/2 X 2 1/2 (02-024-017)

### 6-ROW (36"- 40" ROWS)

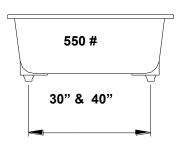
248" 4 X 7 - 236" 2 1/2 X 2 1/2 (02-024-035)

### RIPPER-SPIDER WITH HYDRAULIC DRIVE

### **TOOL BAR REQUIRED**

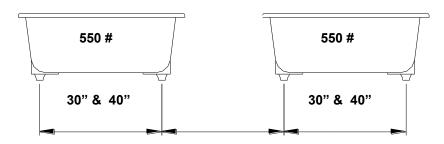
### 2-ROW

104" 4 X 7 - 104" 2 1/2 X 2 1/2 (09-024-011)



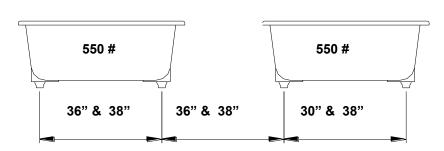
### 4-ROW

168" 4 X 7 - 164" 2 1/2 X 2 1/2 (02-024-016)



### 4-ROW

168" 4 X 7 - 164" 2 1/2 X 2 1/2 (02-024-016)





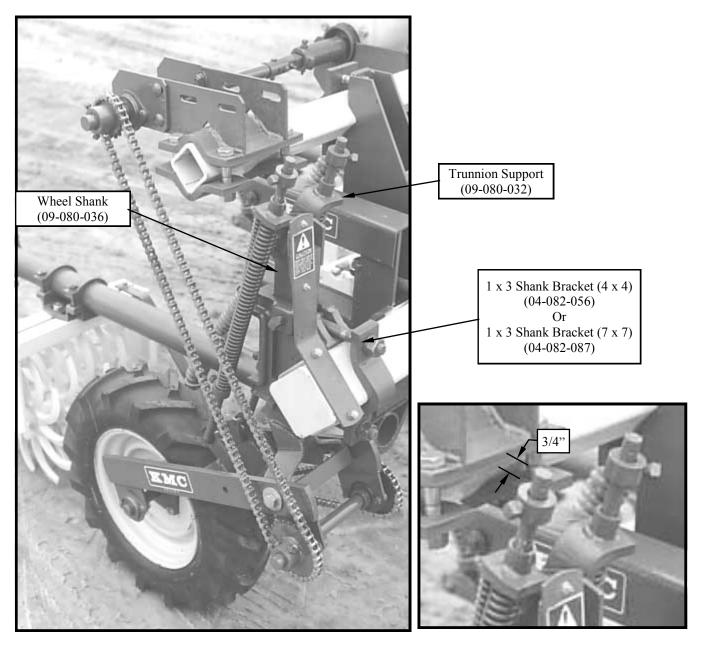
This safety alert symbol is used throughout this manual to identify safety messages. When you see this symbol, read the message which follows as it will advise you of possible injury.

### **ASSEMBLY INSTRUCTIONS FOR GROUND DRIVE**

KMC Fertilizer Applicator adapts to both KMC 4 x 4, 4 x 7, 5 x 7, and 7 x 7 Cultivator tool bars and is available with either a hydraulic drive or ground drive.

### KMC CULTIVATOR FERTILIZER APPLICATOR

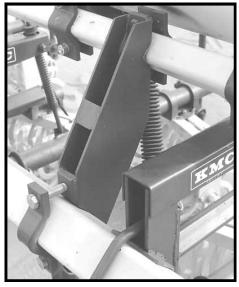
1. Assemble Cultivator components as shown being sure to refer to your KMC Cultivator Owner's Manual.



2. Remove trunnion support (09-080-032) from wheel shank (09-080-036) on ground drive wheel (09-082-053, Lt.) (09-082-054, Rt.) as shown on page 46. Assemble either 1 x 3 shank bracket 4 x 4 diamond (04-082-056) or 1 x 3 shank bracket 7 x 7 (04-082-087) (page 43) on wheel shank with clamp facing to the front of the drive wheel. Re-assemble trunnion support on wheel shank. Set spring push rods approximately 3/4" from top of setscrew collars. See ground drive chart to determine which drive sprocket arrangement will be needed on the ground drive wheel.

3. For single ground drive wheel, mount wheel in the outside middle on right hand side of Cultivator. When two ground drive wheels are required, mount one wheel in each outside middle.

NOTE: WHEN MOUNTING GROUND DRIVE WHEEL ON LEFT SIDE OF CULTIVATOR, THE SPIDER GANG ON THE OUTSIDE GANG PIPE WILL HAVE TO BE MOVED BACK SO THAT IT WILL NOT INTERFERE WITH THE DRIVE WHEEL.

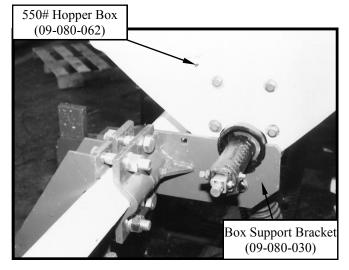




- 4. Mount recommended length auxiliary tool bar (2 1/2 x 2 1/2) (page 12) behind Cultivator tool bar as shown using mounting brackets. These mounting brackets are to be located, as shown, so they do not interfere with other components. Two brackets are required for 2-row machines, three brackets required on 4-row machines, and four brackets required on 6-row machines. On some machines using only one ground drive wheel, the auxiliary tool bar may have to be shifted to the right in order to hook up the drive shaft to the ground drive wheel. The 17 tooth sprocket on the drive shaft should be centered between the two bearings on the bearing support bracket mounted on the 2 1/2 x 2 1/2 auxiliary tool bar.
- 5. Next, mount the motor and bearings support bracket (09-082-079) on the 2 1/2 x 2 1/2 auxiliary tool bar and center it on the outside middle on the right side of the cultivator of single ground drive wheel as shown on page 16. For machines requiring two ground drive wheels, mount a motor and bearing support bracket on the left side also.



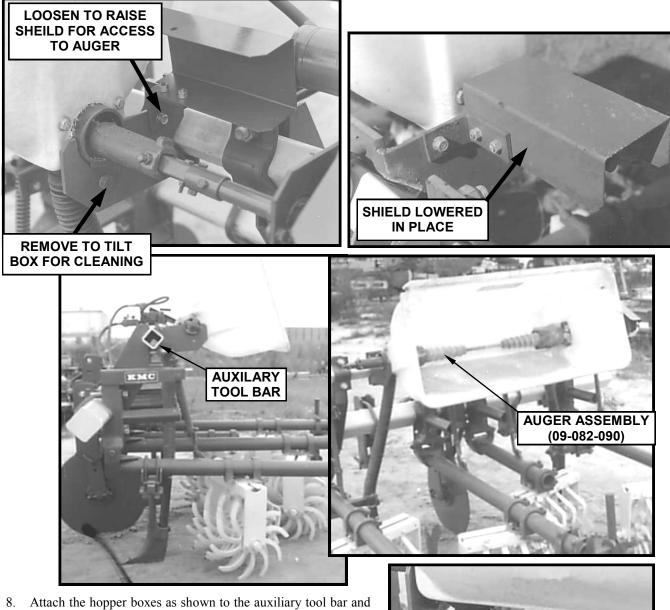
Motor & Bearings Support Bracket (09-080-079)



6. Attach box support brackets (09-082-030) to (09-082-062) 550# hopper box. The casting on each end of the box must rest in the round saddle of the support brackets. Remove the 1/2" capscrew from the castings on each end of the box and mount the support brackets to the box with the clamp part of the bracket to the inside. Put capscrews back into castings through the slotted holes in the brackets and tighten.

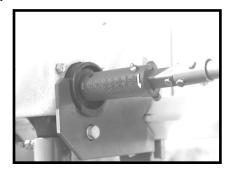
NOTE: THESE CAPSCREWS CAN BE REMOVED AND THE HOPPER BOX TILTED BACKEARDS SO THAT IS CAN BE EASILY CLEANED OUT. THIS IS RECOMMENDED FREQUENTLY DURING USE AND BEFORE HOPPER BOXES ARE STORED UNTIL NEXT SEASON (See page 18).

7. Insert auger assembly (09-082-090) for 550# box (09-082-062) in the box as shown below. Augers can be inserted in either side of the 550# box. Be sure that the arrows on the augers always point in the direction of travel on the implement. Loosen the setscrew on the auger until it bottoms out on the square tubing. Retighten setscrew to lock the auger to the square tubing. Next, set the auger metering number by one (1) by aligning it with the end of the casting on the box. The augers have to be initially set like this so that when the boxes are mounted on the auxiliary tool bar, the drive shaft or outboard drive tube can be cut off the right length and also to be able to get a full adjustment of the auger. Refer to application rate chart for auger setting after all components have been mounted and hooked up on the auxiliary tool bar.



OUTPUT SPOUT

8. Attach the hopper boxes as shown to the auxiliary tool bar and locate the output spout as required per row width. See table on page 12 for spout location on different machines. Be sure that the augers are still set on number one and that the arrows on the augers point in the direction of travel as shown below.



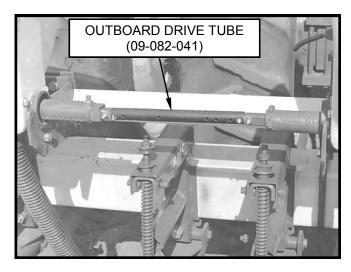
9. Recheck auger settings and location of the output spouts in relation to the row. The whole box may have to be moved on the auxiliary bar to get the output spout in the right location. Be sure the boxes are turned the right way as shown. Assemble 17t sprocket (09-052-012) on the ground drive jackshaft (09-026-012) (page 48). Next assemble jackshaft on bearing support bracket mounted on 2 1/2 x 2 1/2 auxiliary tool bar and centered on outside middle. Center the 17T sprocket between the bearings after connecting the jackshaft to the shaft with coupler (09-024-007). Assemble 168 pitch chain (09-052-014) on the 17T sprocket on the jackshaft and the 27T sprocket on the countershaft of the ground drive wheel. Align sprockets and lock in place.



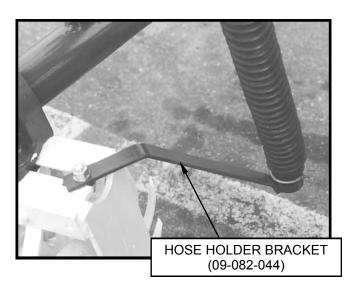
# CAUTION! TO TIGHTEN CHAIN BE SURE THAT WHEEL IS AT OPERATING DEPTH (PAGE 48). LOOSEN SETSCREWS IN 1 X 3 SHANK BRACKET AND MOVE SHANK DOWN TO TIGHTEN CHAIN.

- 10. If more than two hopper boxes are used, cut off out board drive tube (09-082-041) (page 40) if necessary to desired length to couple the auger shafts together on other boxes.
- 11. Mount "S"-Tine Shank Support (04-082-224) (page 42) or hose holder brackets (09-082-044) (page 44) as shown. Shank applicators assemble in standard supports (04-082-067) (page 42) located on the gang pipes. Shank applicators apply the fertilizer in the soil. The hose holder brackets are used to dump fertilizer on top of the ground ahead of the spider gangs which incorporates it into the soil.

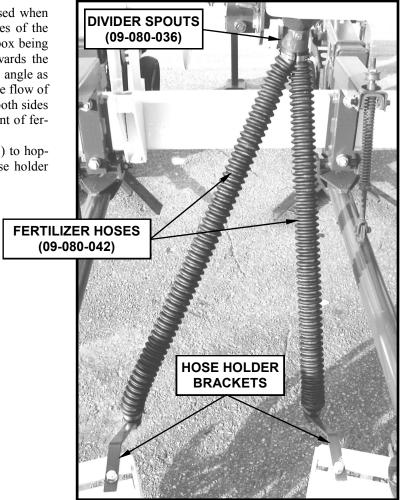




The hose holder brackets assemble on the spider gangs with a single carriage screw and can be easily adjusted.



- 12. Divider spouts (09-082-036) (page 40) are used when it is necessary to apply fertilizer to both sides of the crop. Assemble divider on spout of hopper box being sure to turn the setscrew on the divider towards the center of the hopper box at about a 45 degree angle as shown. This allows the divider to distribute the flow of fertilizer from the auger more evenly so that both sides of the crop get approximately the same amount of fertilizer.
- 13. Attach fertilizer hoses (09-082-042) (page 41) to hopper boxes and required applicator feet or hose holder brackets.



GREASE HOPPER BEARINGS AND AUGERS EVERY 8 HOURS OR DAILY.

### **ASSEMBLY INSTRUCTIONS FOR HYDRAULIC DRIVE**

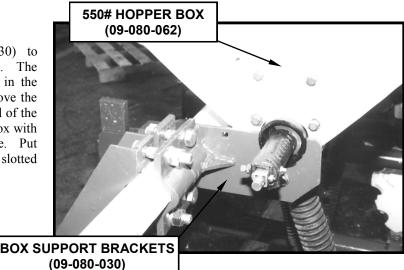
### KMC CULTIVATOR FERTILIZER APPLICATOR

1. Assemble Cultivator Components as shown being sure to refer to your KMC Cultivator Owner's Manual.



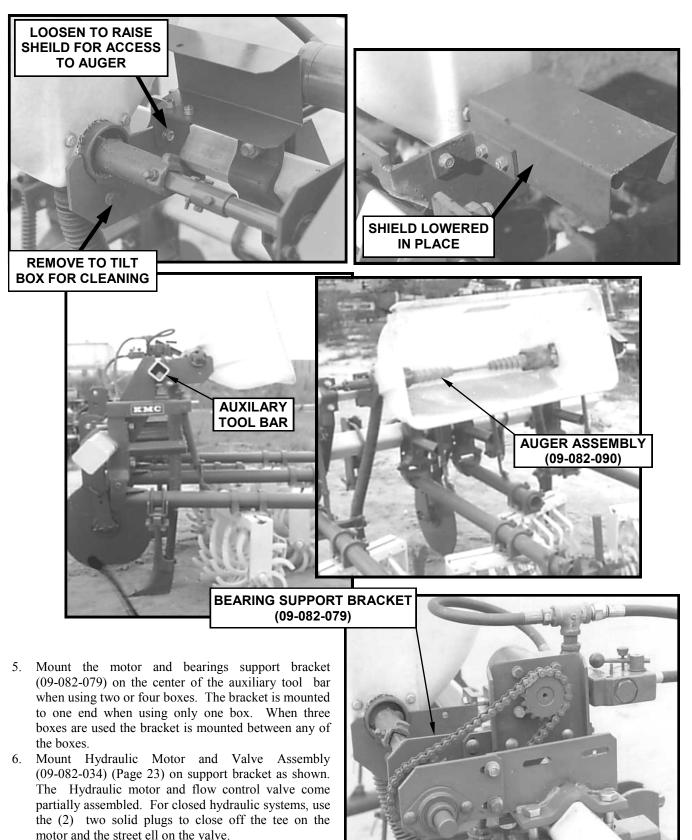


- 2. Center recommended length auxiliary tool bar (2 1/2 x 2 1/2) behind Cultivator tool bar using mounting brackets above. These mounting brackets are to be located as shown so they do not interfere with other components. Two brackets are required for 2-row machines, three brackets on 4-row machines, and four brackets on 6-row machines.
- 3. Attach box support brackets (09-082-030) to (09-082-062) 550 # hopper box as shown. The casting of each end of the box must rest in the round saddle of the support brackets. Remove the 1/2" capscrew from the castings on each end of the box and mount the support brackets to the box with the clamp part of the bracket to the inside. Put capscrews back into castings through the slotted holes in the brackets and tighten.



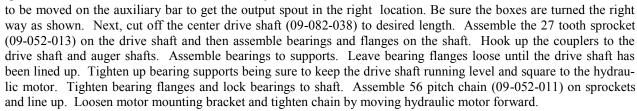
<u>NOTE</u>: THESE CAPSCREWS CAN BE REMOVED AND THE HOPPER BOX TILTED BACKWARDS SO THAT IS CAN BE EASILY CLEANED OUT. THIS IS RECOMMENDED FREQUENTLY DURING USE AND BEFORE HOPPER BOXES ARE STORED UNTIL NEXT SEASON. (See Page 22).

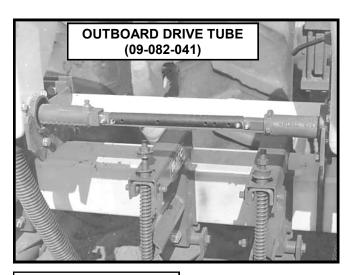
4. Insert auger assembly (09-082-090) for 550# box (breakdown on page 34), in the box. Augers can be inserted in either side of the 550# box. Be sure that the arrows on the augers always point in the direction of travel on the implement. Loosen the setscrew on the auger until bottoms out on the square tubing. Retighten setscrew to lock the auger to the square tubing. Next, set the auger metering number by one (1) by aligning it with the end of the casting on the box. The augers have to be initially set like this so that when the boxes are mounted on the auxiliary tool bar, the drive shaft or outboard drive tube can be cut off the right length and also to be able to get a full adjustment of the auger. Refer to application rate chart for auger setting after all components have been mounted and hooked on the auxiliary tool bar.



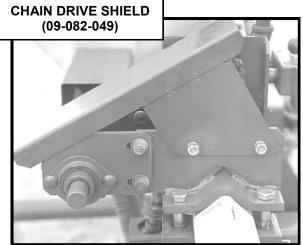
For open hydraulic systems, hook up the 24" hydraulic hose to the tee on motor and to the street ell on the valve to handle excess flow (see page 38). Hook up the tractor end hydraulic hoses as follows: The input (pressure) hose connects to adjustable flow control valve at the port marked "in" on the front; the return hose connects to the tee on the hydraulic motor. See application rate table for flow control valve setting.

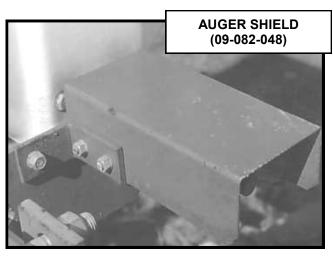
- 7. Attach the hopper boxes as shown to the auxiliary tool bar and locate the output spout as required per row width. See table on page 12 for spout locations on different machines. Be sure that the augers are still set on number one and that the arrows on the augers point in the direction of travel.
- 8. Recheck auger settings and location of the output spouts in relation to the row. The whole box may have



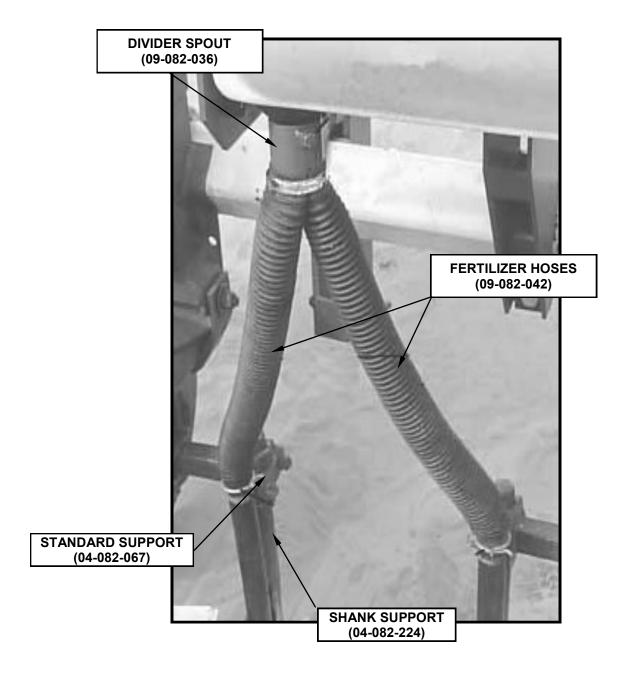


- 9. If more than two hopper boxes are used, cut off outboard drive tube (09-082-041) if necessary to desired length to couple the auger shafts together on outside boxes.
- Assemble auger shields (09-082-048) and chain drive shield (09-082-049) as shown below on all hydraulic drive fertilizer applicators. Auger shields can be left loose an lifted forward until the augers have been set on recommended metering numbers as shown on application rate table. Lower shield and tighten after auger has been adjusted (See page 22).





- 11. Mount "S"-Tine Shank Support (04-082-224) or dump brackets as shown. Shank applicators assemble in standard supports (04-082-067) located on the gang pipes. Shank applicators apply the fertilizer in the soil. The dump brackets are used to dump fertilizer on top of the ground ahead of the spider gangs which incorporate it into the soil. The dump brackets assemble on the spider gangs with a single carriage screw and can be easily adjusted.
- 12. Divider spouts (09-082-036) are used when it is necessary to apply fertilizer to both sides of the crop. Assemble divider on spout of hopper box being sure to turn the setscrew on the divider towards the center of the hopper box at about a 45 degree angle as shown. This allows the divider to distribute the flow of fertilizer from the auger more evenly so that both sides of the crop get approximately the same amount of fertilizer.
- 13. Attach fertilizer hoses (09-082-042) to hopper boxes and required applicator feet or dump brackets.



GREASE HOPPER BEARINGS AND AUGERS EVERY 8 HOURS OR DAILY.

### **ASSEMBLY INSTRUCTIONS FOR HYDRAULIC DRIVE**

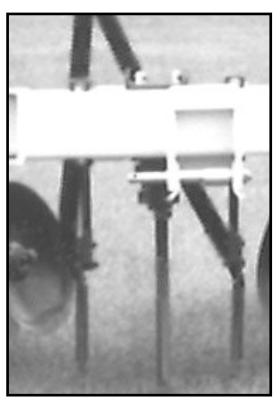
### KMC RIPPER-BEDDER FERTILIZER APPLICATOR

- 1. Assemble Ripper-Bedder components as shown being sure to refer to your KMC Ripper-Bedder Owner's Manual and Parts Book.
- 2. Mount the 1 x 3 shank brackets the desired distance from the row. NOTE: on 2-row units a 1 x 3 shank bracket, wide (09-082-005) (4 x 7) or (09-082-091) (7 x 7) (page 52) must be used to straddle the outside braces on the tool bar main frame. In all other locations the 1 x 3 shank bracket, narrow (09-082-007) (4 x 7) or (09-082-092) (7 x 7) (page 52) can be used.
- 3. Assemble 1 x 3 shanks (09-023-012) (page 53) in the 1 x 3 shank brackets. Mount the deep applicator feet (09-082-003, Lt. 09-082-004 Rt.) on the 1 x 3 shanks.



CAUTION! THE GRADE 2 (SOFT) CAP SCREW MUST REMAIN IN THE BOTTOM HOLE FOR SHEARING PURPOSES (PAGE 53).

Finish setup by following #4 thru #14 on the following pages



### KMC DISC-BEDDER FERTILIZER APPLICATOR

- 1. Assemble Disc-Bedder components as shown being sure to refer to your KMC Ripper-Bedder Owner's Manual and Parts Book.
- 2. Mount the 1 x 3 shank brackets narrow (09-082-007) (page 52) the desired distance from the row.
- 3. Assemble 1 x 3 shanks offset (09-023-013) in the 1 x 3 shank brackets under lower hitch as shown on page 53. Assemble 1 x 3 shanks, straight (09-023-012) (page 53) in other 1 x 3 shank brackets. Mount the deep applicator feet (09-082-003, Lt & 09-082-004, Rt.) on the 1 x 3 shanks.



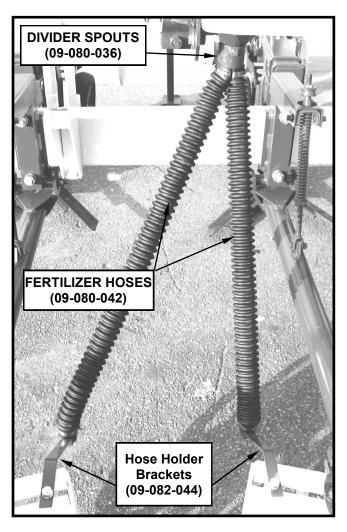
CAUTION! THE GRADE 2 (SOFT) CAPSCREW MUST REMAIN IN THE BOTTOM HOLE FOR SHEARING PURPOSES (PAGE 53).

Finish setup by following #4 thru #14 on the following pages



### KMC RIPPER-SPIDER-PLANTER FERTILIZER APPLICATOR

- 1. Assemble Ripper-Spider-Planter as shown being sure to refer to your KMC Ripper Spider-Planter Owner's Manual and Parts Book.
- 2. The ripper shanks on the Ripper-Spider-Planter will have to be equipped with flow tubes (11-082-010). These tubes have to be welded on the ripper shanks as shown on page 54. Refer to chart on page 54 to determine where to weld on left and right flow tubes by observing the location of the spout on the hopper box for the different machines.
- 3. Hose holder brackets (09-082-044) can be mounted to the spider gangs as shown. The hose holder brackets are used to dump fertilizer on top of the ground ahead of the spider gangs which incorporate it into the soil.

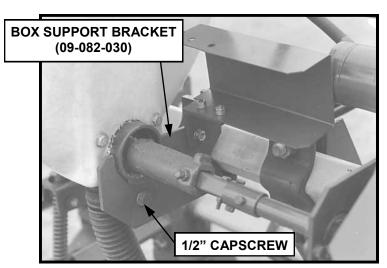




Finish setup by following #4 thru #14 on the following pages

# KMC RIPPER BEDDER, DISC-BEDDER & RIPPER SPIDER FERTILIZER APPLICATOR

4. Center recommended length auxiliary tool bar (2 1/2 x 2 1/2) (Page 13) for Ripper-Bedder tool bar and (page 14) for Disc Bedder tool bars as shown using mounting brackets (09-082-029) for 4 x 7 to 2 1/2 x 2 1/2 tool bar or (09-082-066) for 7 x 7 to 2 1/2 x 2 1/2 (page 20). Be sure that the mounting brackets are turned as shown with the square part of the bracket to the **front** of the tool bar for Ripper Bedder machines and to the **rear** for Disc Bedder Machines. These mounting brackets are to be located as shown so they do not interfere with other components. Two brackets are required for 2-row machines, three brackets required on 4-row machines, and four brackets required on 6-row machines.

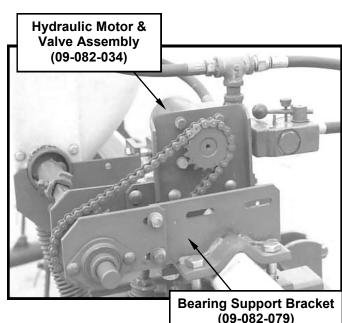


TOOL BAR BRACKETS (09-082-066)

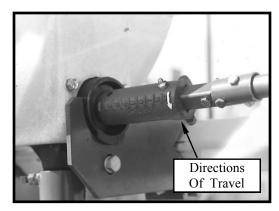
5. Attach box support brackets (09-082-030) to (09 -082-062) 550 # hopper box. The casting of each end of the box must rest in the round saddle of the support brackets. Remove the 1/2" capscrew from the castings on each end of the box and mount the support brackets to the box with the clamp part of the bracket to the inside. Put capscrews back into castings through the slotted holes in the brackets and tighten.

NOTE: THESE CAPSCREWS CAN BE REMOVED AND THE HOPPER BOX TILTED BACKWARDS SO THAT IS CAN BE EASILY CLEANED OUT. THIS IS RECOMMENDED FREQUENTLY DURING USE AND BEFORE HOPPER BOXES ARE STORED UNTIL NEXT SEASON. (See Page 22).

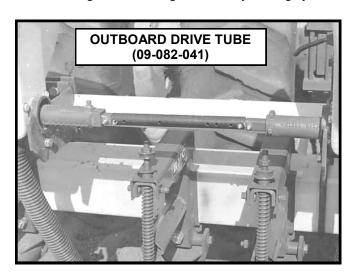
- 6. Insert auger assembly (09-082-090) for 550# box (Page 34), in the box. Augers can be inserted in either side of the 550# box. Be sure that the arrows on the augers always point in the direction of travel on the implement. Loosen the setscrew on the auger until bottoms out on the square tubing. Retighten setscrew to lock the auger to the square tubing. Next, set the auger metering number by one (1) by aligning it with the end of the casting on the box. The augers have to be initially set like this so that when the boxes are mounted on the auxiliary tool bar, the drive shaft or outboard drive tube can be cut off the right length and also to be able to get a full adjustment of the auger. Refer to application rate chart for auger setting after all components have been mounted and hooked on the auxiliary tool bar.
- 7. Mount the motor and bearings support bracket (09-082-079) (Page 37) on the center of the auxiliary tool bar when using two or four boxes. The bracket is mounted to one end when using only one box. When three boxes are used the bracket is mounted between any of the boxes.
- 8. Mount Hydraulic Motor and Valve Assembly (09-082-034) on support bracket. The Hydraulic motor and flow control valve come partially assembled. For closed hydraulic systems, use the (2) two solid plugs to close off the tee on the motor and the street ell on the valve. For open hydraulic systems, hook up the 24" hydraulic hose to the tee on motor and to the street ell on the valve to handle excess flow (see page 38). Hook up the tractor end hydraulic hoses as follows: The input (pressure) hose connects to adjustable flow control valve at the port marked "in" on the front; the return hose connects to the tee on the hydraulic motor. See application rate table for flow control valve setting.



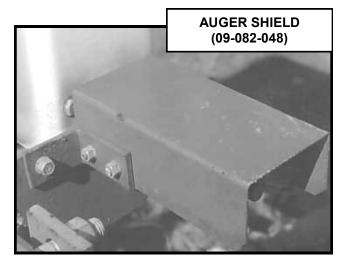
9. Attach the hopper boxes as shown to the auxiliary tool bar and locate the output spout as required per row width. See table on page 13 for spout locations on Ripper Bedder machines and page 14 For Disc Bedder machines. Be sure that the augers are still set on number one and that the arrows on the augers point in the direction of travel.



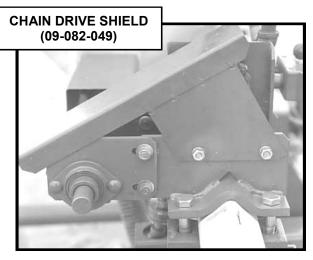
10. Recheck auger settings and location of the output spouts in relation to the row. The whole box may have to be moved on the auxiliary bar to get the output spout in the right location. Be sure the boxes are turned the right way as shown. Next, cut off the center drive shaft (09-082-038) to desired length. Assemble the 27 tooth sprocket (09-052-013) on the drive shaft and then assemble bearings and flanges on the shaft. Hook up the couplers to the drive shaft and auger shafts. Assemble bearings to supports. Leave bearing flanges loose until the drive shaft has been lined up. Tighten up bearing supports being sure to keep the drive shaft running level and square to the hydraulic motor. Tighten bearing flanges and lock bearings to shaft. Assemble 56 pitch chain (09-052-011) on sprockets and line up. Loosen motor mounting bracket and tighten chain by moving hydraulic motor forward.

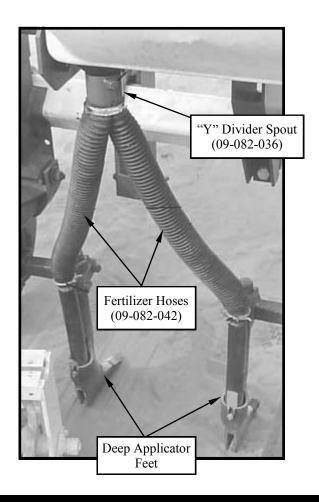


11. If more than two hopper boxes are used, cut off out board drive tube (09-082-041) if necessary to desired length to couple the auger shafts together on other boxes.



12. Assemble auger shields (09-082-048) and chain drive shield (09-082-049) as shown on all hydraulic drive fertilizer applicators. Auger shields can be left loose an lifted forward until the augers have been set on recommended metering numbers as shown on application rate table. Lower shield and tighten after auger has been adjusted.





- 13. Divider spouts (09-082-036) are used when it is necessary to apply fertilizer to both sides of the crop. Assemble divider on spout of hopper box being sure to turn the setscrew on the divider towards the center of the hopper box at about a 45 degree angle as shown. This allows the divider to distribute the flow of fertilizer from the auger more evenly so that both sides of the crop get approximately the same amount of fertilizer
- 14. Attach Fertilizer Hoses (09-082-042) to Hopper Boxes and Deep Applicator Feet (09-082-003 (Lt) or 09-082-004 (Rt)

# **GREASE HOPPER BEARINGS AND AUGERS EVERY 8 HOURS**

### **OPERATIONAL SETUP**

Follow the recommended operating instructions for the KMC implement on which the fertilizer applicator is mounted.

The fertilizer applicator is offered with either a hydraulic drive or a ground drive.

### **HYDRAULIC DRIVE:**

On hydraulically driven units the application rate (lbs. per acre) is affected by the four (4) following

- 1. Tractor Engine RPM -The fertilizer application rate chart (for hydraulic drive) given below was based on engine RPM's at approximate PTO speed. If field running engine RPM varies greatly from this, the application rate could be affected.
- 2. Ground Speed of Tractor The application rate increase with a decrease in ground speed and decreases with an increase in ground speed.
- 3. Auger Feed Adjustment The application rate increase as the auger is pushed further into the hopper box and decreases as the auger is pulled out of the box. Each auger indexes from 1 thru 9.
- 4. Flow Control Valve Each hydraulically driven unit is equipped with an adjustable flow control valve which controls the speed (RPM's) of the hydraulic motor. The application rate increases as the valve setting is increased and decrease as the valve setting is decreased.



# CAUTION: IT IS NOT RECOMMENDED TO OPERATE FERTILIZER UNITS ABOVE VALVE SETTING 8 OR APPROXIMATE AUGER SPEED OF 290 RPM.

# FERTILIZER APPLICATION RATES HYDRAULIC DRIVE 17T TO 27T (BASED ON 5 MPH)

|                  | AUGER ROW |       | AUGER INDEX       |     |     |     |     |      |      |      |      |
|------------------|-----------|-------|-------------------|-----|-----|-----|-----|------|------|------|------|
| VALVE<br>SETTING | RPM       | WIDTH | 1                 | 2   | 3   | 4   | 5   | 6    | 7    | 8    | 9    |
|                  | (APPR)    | *     | * POUNDS PER ACRE |     |     |     |     |      |      |      |      |
| 3                | 75        | 36    | 90                | 100 | 150 | 214 | 256 | 289  | 310  | 315  | 320  |
| 3                | 75        | 48    | 68                | 75  | 113 | 161 | 192 | 217  | 233  | 236  | 240  |
| 4                | 136       | 36    | 140               | 165 | 248 | 355 | 462 | 495  | 536  | 545  | 561  |
|                  |           | 48    | 105               | 124 | 186 | 266 | 347 | 371  | 402  | 409  | 421  |
| 5                | 182       | 36    | 198               | 225 | 305 | 462 | 594 | 660  | 710  | 726  | 743  |
| ,                |           | 48    | 149               | 169 | 229 | 347 | 446 | 495  | 533  | 545  | 557  |
| 6                | 225       | 36    | 245               | 278 | 377 | 571 | 734 | 816  | 878  | 898  | 919  |
| O                | 223       | 48    | 184               | 209 | 283 | 428 | 551 | 612  | 659  | 674  | 689  |
| 7                | 253       | 36    | 256               | 289 | 404 | 611 | 792 | 916  | 965  | 990  | 1023 |
| /                |           | 48    | 192               | 217 | 303 | 458 | 594 | 687  | 724  | 743  | 767  |
| 8                | 290       | 36    | 297               | 338 | 462 | 693 | 875 | 1007 | 1114 | 1147 | 1163 |
| O                | 290       | 48    | 223               | 254 | 347 | 520 | 656 | 755  | 836  | 860  | 872  |

| ROW<br>WITDH | CONVERSION<br>FACTOR |
|--------------|----------------------|
| 30"          | 1.20                 |
| 32"          | 1.125                |
| 34"          | 1.06                 |
| 38"          | .95                  |
| 40"          | .90                  |
| 42"          | .86                  |
| 44"          | .82                  |

\* For other row widths or ground speeds multiply conversion factors by the rate for 36 inch rows. (Rates based on 80 lbs. Per cubic foot of fertilizer.)

The fertilizer application rate chart (for hydraulic drive) shown above gives an estimated output (lbs. per acre) at a selected valve setting and auger index setting. The chart shows rates for 36" and 48" rows only (based on 5 MPH ground speed). Conversion factors are given for different row widths and different ground speeds. However, the following procedure may be used to accurately check the application rate:

| GROUND<br>SPEED | CONVERSION<br>FACTOR |
|-----------------|----------------------|
| 3 MPH           | 1.67                 |
| 4 MPH           | 1.25                 |
| 6 MPH           | .83                  |
| 7 MPH           | .71                  |

- 1. Select ground speed (MPH).
- 2. Select row width (inches)
- 3. Select valve setting and auger index setting as recommended by application rate chart for desired application rate (lbs. Per acre). Use conversion factor for row widths other than 36" and 48" and ground speeds other than 5 MPH.
- 4. Fill one hopper with fertilizer
- 5. Collect the fertilizer for one (1) hopper outlet for (1) one minute with tractor stationary but running at field operating engine speed. Weigh collected fertilizer.
- 6. Fill in following formula to determine application rate in lbs. Per acre

Application Rate (lbs per acre) = 5940 x lbs per minute collected MPH x Width of Row (inches)

7. If application rate is too low, increase valve setting and/or auger index setting and repeat procedure above. If application rate is too high, decrease valve setting and/or auger index setting and repeat procedure.

### **EXAMPLE** -

- 1. Ground speed 4 MPH
- 2. Row width 42 inches
- 3. Desired application rate 500 lbs per acre

Using conversion factors for 42 inch row and 4 MPH ground speed we can select valve setting 5 and auger index setting of 4 from application rate chart.

 $.86 \times 1.25 \times 463 = 497.73$  lbs per acre.

- 4. Fertilizer collected from one hopper outlet in one minute 14 lbs.
- 5. Using formula:

Application Rate  $\frac{5940 \times 14 \text{ lbs}}{\text{(lbs per acre)}} = 4 \text{ MPH x 42 inches} = 495 \text{ lbs per acre}$ 

6. Increase auger index setting very slightly.

### **GROUND DRIVE:**

On ground driven units the application rate (lbs per acre) is affected by two (2) factors:

- 1. **Auger Feed Adjustment** The application rate increases as the auger is pushed further into the hopper box and decreases as the auger is pulled out of the box. Each auger indexes from 1 thru 9.
- 2. **Sprocket Selection** Each ground drive wheel comes standard with a 17 tooth sprocket on the wheel connected by roller chain to a 27 tooth sprocket on a counter shaft. These two sprockets may be reversed to increase auger RPM. These two sprocket combinations are shown in the fertilizer application rate chart for ground drive units.

| ROW<br>WITDH | CONVERSION<br>FACTOR |
|--------------|----------------------|
| 30"          | 1.20                 |
| 32"          | 1.125                |
| 34"          | 1.06                 |
| 38"          | .95                  |
| 40"          | .90                  |
| 42"          | .86                  |
| 44"          | .82                  |

### FERTILIZER APPLICATION RATES

(COUNTER SHAFT SPROCKET DRIVE - 27T) GROUND DRIVE (AUGER SHAFT SPROCKET - 17T)

| WHEEL             | COUNTER         | ROW   |     |                 |     | AUG  | ER INI | DEX  |      |      |      |
|-------------------|-----------------|-------|-----|-----------------|-----|------|--------|------|------|------|------|
| SPRK'T<br>(DRIVE) | SHAFT<br>SPRK'T | WIDTH | 1   | 2               | 3   | 4    | 5      | 6    | 7    | 8    | 9    |
| (DRIVE)           | (DRIVEN)        |       |     | POUNDS PER ACRE |     |      |        |      |      |      |      |
| 17                | 27              | 36    | 90  | 100             | 150 | 214  | 256    | 289  | 310  | 315  | 320  |
| 17                | 21              | 48    | 68  | 75              | 113 | 161  | 192    | 217  | 233  | 236  | 240  |
| 0.7               | 17              | 36    | 227 | 252             | 378 | 539  | 645    | 728  | 781  | 794  | 806  |
| 27                | 17              | 48    | 170 | 189             | 284 | 404  | 484    | 546  | 486  | 496  | 605  |
| 60                | 17              | 36    | 431 | 491             | 671 | 1004 | 1267   | 1457 | 1615 | 1661 | 1684 |
| 00                | 17              | 48    | 323 | 368             | 503 | 753  | 950    | 1093 | 1211 | 1246 | 1263 |

<sup>\*</sup> For other row widths multiply conversion factor by the rate of 36 inch rows. (Rates based on 80 lbs per Cubic Foot of fertilizer).

The fertilizer application rate chart (for ground drive) gives an estimated output (lbs per acre) at a selected auger index setting and sprocket combination. The chart gives rates for 36" and 48" row only. Conversion factors are given for different row widths. However, the following procedure may be used to accurately check the application rate:

- 1. Select row width (inches).
- 2. Select auger index setting as recommended by application rate chart (ground drive) for desired application rate (lbs per acre). Use conversion factors for row widths other than 36" and 48". NOTE: FOR HIGHER RATES (LBS PER ACRE) THE WHEEL SPROCKET AND COUNTER SHAFT SPROCKET WILL HAVE TO BE REVERSED AS SHOWN IN THE RATE CHART.
- 3. Fill one hopper with fertilizer.
- 4. Collect the fertilizer from one (1) hopper outlet with the drive wheel connected and in operating position. Drive forward an exact pre-measured distance (recommended a minimum of 300 feet). Weigh collected fertilizer.
- 5. Fill in following formula to determine application rate in lbs per acre.

Application Rate (lbs per acre) = \frac{522,720 \ x \ lbs. Collected}{Measured distance (ft.) x Row width (inches)

6. If application rate is too low, increase auger index setting and repeat procedure above. If application rate is too high, decrease auger index setting and repeat procedure.

### **EXAMPLE:** -

- 1. Row width 42 inches
- 2. Desired application rate 250 lbs per acre. Using conversion factor for 42 inch rows we can select auger index setting of 6 from application rate chart.

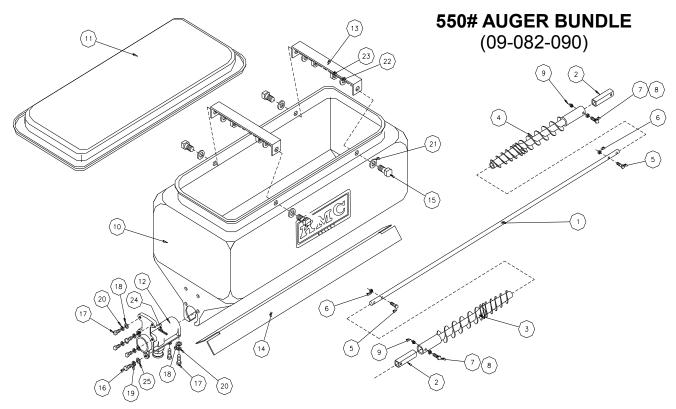
 $.86 \times 289 = 248.54 \text{ lbs per acre}$ 

- 3. Fertilizer collected from one hopper outlet over 300 feet measured distance 6 lbs.
- 4. Using formula:

Application Rate  $522,720 \times 6 \text{ lbs}$  (lbs per acre) =  $300 \text{ ft. } \times 42 \text{ inches}$  = 248.9 lbs per acre

5. Increase auger index setting very slightly.

# PARTS BOOK SECTION



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 09-026-031 |                 | Shaft, 550# Box                    | 1   |
| 2    | 09-024-028 |                 | Drive Tube                         | 2   |
| 3    | 09-057-017 |                 | Auger, Lt. Hand                    | 1   |
| 4    | 09-057-018 |                 | Auger, Rt. Hand                    | 1   |
| 5    | 48-090030  |                 | Capscrew, 1/4 x 1 1/2 G5 Plt       | 2   |
| 6    | 72-010020  |                 | Locknut, 1/4 G"A" Plt              | 2   |
| 7    | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq. Hd. Cuppt. | 2   |
| 8    | 70-010050  |                 | Jam Nut, 3/8 Hex                   | 2   |
| 9    | 02-050-005 |                 | Grease Fitting, 1/4-28             | 2   |

# **550# HOPPER(1993)** (09-082-062)

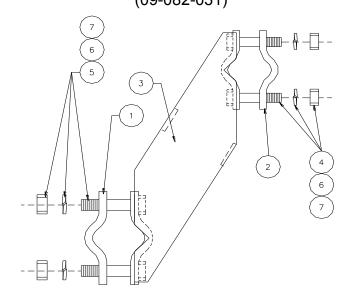
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                    | QTY |
|------|------------|-----------------|--------------------------------|-----|
| 10   | 09-050-063 |                 | Hopper, 550#                   | 1   |
| 11   | 09-050-065 |                 | Lid, 550# Hopper               | 1   |
| 12   | 09-057-019 |                 | Spout                          | 2   |
| 13   | 09-023-104 |                 | Brace, Hopper (1993)           | 2   |
| 14   | 09-027-022 |                 | Baffle                         | 1   |
| 15   | 48-090036  |                 | Capscrew, 5/16 x 1 NC Plt      | 4   |
| 16   | 48-090592  |                 | Capscrew, 1/2 x 1 1/4 G"5" Plt | 2   |
| 17   | 48-090100  |                 | Capscrew, 3/8 x 1 G"5" Plt     | 12  |
| 18   | 62-010100  |                 | Flatwasher, 3/8 Plt            | 12  |
| 19   | 66-010250  |                 | Lockwasher, 1/2 Plt            | 2   |
| 20   | 66-010150  |                 | Lockwasher, 3/8 Plt            | 12  |
| 21   | 62-010050  |                 | Flatwasher, 5/16 Plt           | 4   |
| 22   | 68-010100  |                 | Hex Nut, 5/16 Plt              | 4   |
| 23   | 66-010100  |                 | Lockwasher, 5/16 Plt           | 4   |
| 24   | 76-010100  |                 | Cotter Pin, 3/16 x 1 1/2       | 2   |
| 25   | 62-010200  |                 | Flatwasher, 1/2 Plt            | 2   |

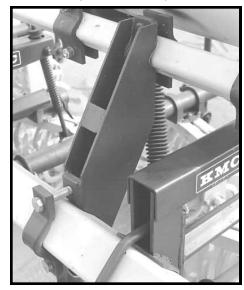
#### **CULTIVATOR CLAMP BUNDLE**

(09-082-031)

#### 4X4 to 2 1/2 T.B. BRACKET—15 5/8

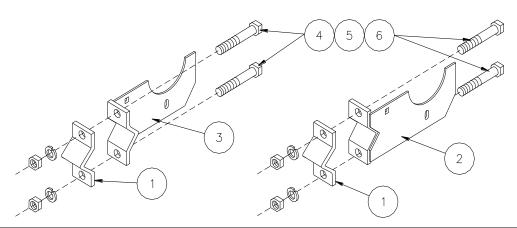
(09-082-075)





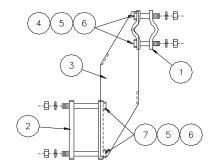
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                  | -031 | -075 |
|------|------------|-----------------|------------------------------|------|------|
| 1    | 02-023-167 |                 | Clamp Cap, 4" T.B.           | 1    | 1    |
| 2    | 02-023-179 |                 | Clamp Cap                    | 1    | 1    |
| 3    | 09-080-024 |                 | Cultivator Clamp             | 1    | -    |
|      | 09-080-046 |                 | Tool Bar Bracket, 15 5/8     | -    | 1    |
| 4    | 48-091400  |                 | Capscrew, 3/4 x 3 1/2 G5 Plt | 2    | 2    |
| 5    | 48-091450  |                 | Capscrew, 3/4 x 4 1/2 G5 Plt | 2    | 2    |
| 6    | 66-010350  |                 | Lockwasher, 3/4 Plt          | 4    | 4    |
| 7    | 68-010350  |                 | Hex Nut, 3/4 Plt             | 4    | 4    |

### **HOPPER SUPPORT BRACKETS (09-082-030)**



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION              | QTY |
|------|------------|-----------------|--------------------------|-----|
| 1    | 02-023-179 |                 | Clamp Cap                | 2   |
| 2    | 09-080-022 |                 | Box Support, Lt.         | 1   |
| 3    | 09-080-023 |                 | Box Support, Rt.         | 1   |
| 4    | 48-091375  |                 | Capscrew, 3/4 x 3 G5 Plt | 4   |
| 5    | 66-010350  |                 | Lockwasher, 3/4 Plt      | 4   |
| 6    | 68-010350  |                 | Hex Nut, 3/4 Plt         | 4   |

#### **TOOL BAR BRACKETS**



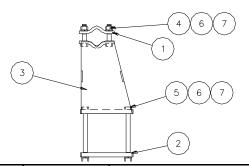
**7X7 TO 2 1/2** (09-082-043)

**7X7 TO 2 1/2** (09-082-067)

## **7X4 TO 2 1/2 LONG** (09-082-081)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                  | -043 | -067 | -081 |
|------|------------|-----------------|------------------------------|------|------|------|
| 1    | 02-023-179 |                 | Clamp Cap                    | 1    | 1    | 1    |
| 2    | 04-023-213 |                 | 7" Tool Bar Cap              | 1    | 1    | 1    |
| 3    | 09-080-026 |                 | 7x7 to 2 1/2 Bracket         | 1    | 1    | -    |
|      | 09-080-066 |                 | 7 x 4 to 2 1/2 Bracket, long | ı    | ı    | 1    |
| 4    | 48-091400  |                 | Capscrew, 3/4 x 3 1/2 G5 P   | 2    | 2    | 2    |
| 5    | 66-010350  |                 | Lockwasher, 3/4 Plt          | 4    | 4    | 4    |
| 6    | 68-010350  |                 | Hex Nut, 3/4 Plt             | 4    | 4    | 4    |
| 7    | 48-070100  |                 | Capscrew, 3/4 x 9 1/2 G5     | 2    | -    | -    |
|      | 48-100060  |                 | Capscrew, 3/4 x 6 1/2 G5 P   | -    | 2    | 2    |



**4X7 TO 2 1/2** (09-082-029)

**5X7 TO 2 1/2** (09-082-065)

**7X7(TOP) TO 2 1/2** (09-082-066)

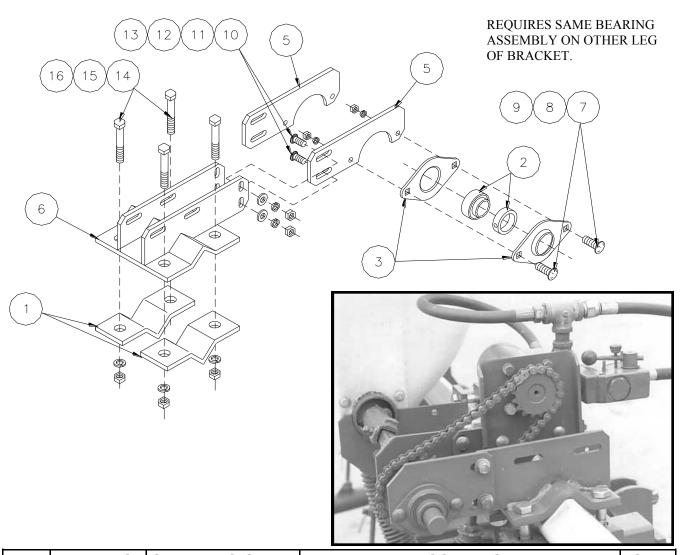
**4X7 TO 2 1/2, 13 1/4** (09-082-077)

**7X7 (TOP) TO 2 1/2, 13 1/4** (09-082-043)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION               | -029 | -065 | -066 | -077 | -089 |
|------|------------|-----------------|---------------------------|------|------|------|------|------|
| 1    | 02-023-179 |                 | Clamp Cap                 | 1    | 1    | 1    | 1    | 1    |
| 2    | 04-023-213 |                 | 7" Tool Bar Cap           | 1    | 1    | 1    | 1    | 1    |
| 3    | 09-080-021 |                 | 4x7-2 1/2 Bracket         | 1    | 1    | 1    | -    | -    |
|      | 09-080-064 |                 | 4x7-2 1/2 Bracket, 13 1/4 | -    | -    | -    | 1    | 1    |
| 4    | 48-091400  |                 | Capscrew, 3/4 x 3 1/2 G5  | 2    | 2    | 2    | 2    | 2    |
| 5    | 48-070050  |                 | Capscrew, 3/4 x 6 1/2 G5  | 2    | -    | -    | 2    | -    |
|      | 48-100075  |                 | Capscrew, 3/4 x 7 1/2 G5  | -    | 2    | -    | -    | -    |
|      | 48-100103  |                 | Capscrew, 3/4 x 9 1/2 G5  | -    | -    | 2    | -    | 2    |
| 6    | 66-010350  |                 | Lockwasher, 3/4 Plt       | 4    | 4    | 4    | 4    | 4    |
| 7    | 68-010350  |                 | Hex Nut, 3/4 Plt          | 4    | 4    | 4    | 4    | 4    |

#### **MOTOR & BRG SUPPORT**

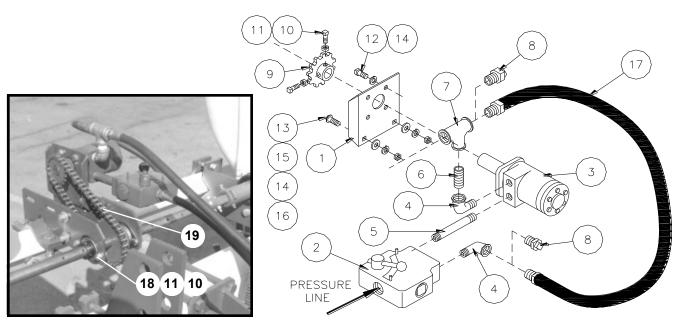
(09-082-079)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 02-023-031 |                 | Clamp, P.B.                       | 2   |
| 2    | 03-051-021 |                 | Bearing, 1" Ext. w/Collar         | 2   |
| 3    | 04-051-002 |                 | Stamping, 52 MST                  | 4   |
| 5    | 09-027-014 |                 | Bearing Plate                     | 2   |
| 6    | 09-080-025 |                 | Motor Bracket                     | 1   |
| 7    | 52-050005  |                 | Carriage Screw, 5/16 x 3/4 G2 Plt | 4   |
| 8    | 66-010100  |                 | Lockwasher, 5/16 Plt              | 4   |
| 9    | 68-010100  |                 | Hex Nut, 5/16 Plt                 | 4   |
| 10   | 52-050035  |                 | Carriage Screw, 3/8 x 1 G2 Plt    | 4   |
| 11   | 62-010100  |                 | Flatwasher, 3/8 Std Plt           | 4   |
| 12   | 66-010150  |                 | Lockwasher, 3/8 Plt               | 4   |
| 13   | 68-010150  |                 | Hex Nut, 3/8 Plt                  | 4   |
| 14   | 48-091000  |                 | Capscrew, 5/8 x 3 G5 Plt          | 4   |
| 15   | 66-010300  |                 | Lockwasher, 5/8 Plt               | 4   |
| 16   | 68-010300  |                 | Hex Nut, 5/8 Plt                  | 4   |

#### **MOTOR & VALVE BUNDLE**

(09-082-034)



**NOTE:** Assemble Hydraulic Hose (Item 17) as shown for **"open"** hydraulic system or assemble pipe plugs (Item 8) as shown for **"closed"** hydraulic system on tractor.

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION  | QTY |
|------|------------|-----------------|--|-----|
| 1    | 09-027-012 |                 | Motor Mounting Plate                                   | 1   |
| 2    | 09-061-006 |                 | Adjustable Flow Control Valve                          | 1   |
| 3    | 09-061-001 |                 | Hydraulic Motor 6.2                                    | 1   |
|      | 09-061-005 |                 | Seal Kit For 09-061-001<br>(Eaton Part # 101-1003-107) | 1   |
| 0    | 42-061-031 |                 | Seal Kit For 09-061-001<br>(Eaton Part # 101-1003-109) | 1   |
| 4    | 05-050-013 |                 | 1/2 NPT Galvanized Street Ell                          | 2   |
| 5    | 09-050-053 |                 | 1/2 NPT x 3 Galvanized Nipple                          | 1   |
| 6    | 07-050-002 |                 | 1/2 NPT x 1 1/2 Galvanized Nipple                      | 1   |
| 7    | 07-050-001 |                 | 1/2 NPT Galvanized Tee                                 | 1   |
| 8    | 02-054-021 |                 | Solid Pipe Plug  | 2   |
| 9    | 09-052-012 |                 | Sprocket (40B17 x 1" Bore)                             | 1   |
| 10   | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq Hd Cuppt                        | 4   |
| 11   | 70-010050  |                 | Jam Nut, 3/8 Pln                                       | 4   |
| 12   | 48-040100  |                 | Capscrew, 3/8 x 3/4 G2 Plt                             | 4   |
| 13   | 52-030250  |                 | Carriage Screw, 3/8 x 1 G2 Plt                         | 2   |
| 14   | 66-010150  |                 | Lockwasher, 3/8 Plt                                    | 6   |
| 15   | 62-010100  |                 | Flatwasher, 3/8 Std Plt                                | 2   |
| 16   | 68-010150  |                 | Hex Nut, 3/8 Plt                                       | 2   |
| 17   | 11-059-001 |                 | Hydraulic Hose, 3/8 x 24                               | 1   |
| 18   | 09-052-013 |                 | Sprocket (40B27 x 1" Bore)                             | 1   |
| 19   | 09-052-011 |                 | Chain (#40-56P)  | 1   |
|      | 09-052-005 |                 | Connecting Link, #40 Chain                             | 1   |

#### **48" HOSE BUNDLE**

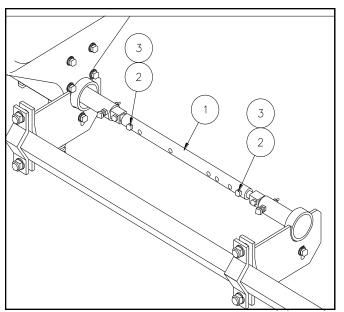
(11-082-019)

| ITEN | PART NO    | SERIAL NO OR YR | DESCRIPTION              | QTY |
|------|------------|-----------------|--------------------------|-----|
| 1    | 09-059-002 |                 | Hydraulic Hose, 3/8 x 48 | 2   |
|      | 11-059-002 |                 | Coupling, 1/2 NPT        | 2   |

#### **80" HOSE BUNDLE**

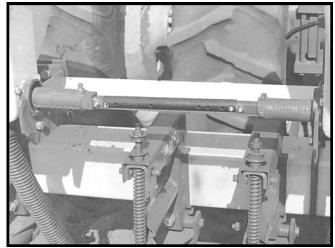
(02-082-137)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION              | QTY |
|------|------------|-----------------|--------------------------|-----|
| 2    | 07-059-004 |                 | Hydraulic Hose, 3/8 x 80 | 2   |

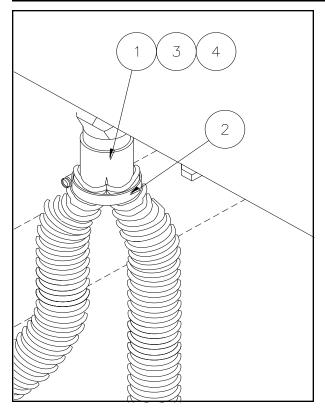


#### **OUTBOARD DRIVE TUBE**

(09-082-041)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                  | QTY |
|------|------------|-----------------|------------------------------|-----|
| 1    | 09-024-008 |                 | Outboard Drive Tube          | 1   |
| 2    | 48-090030  |                 | Capscrew, 1/4 x 1 1/2 G5 Plt | 2   |
| 3    | 72-010020  |                 | Lock Nut, 1/4 G"A" Plt       | 2   |



**"Y" DIVIDER SPOUT** (09-082-036)

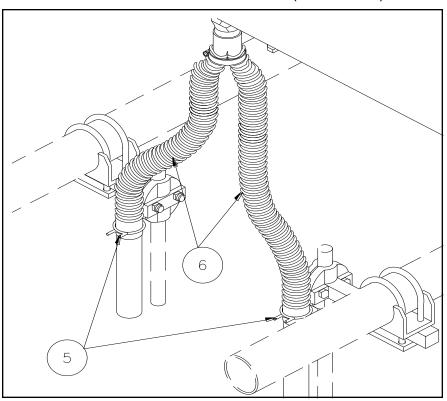


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION             | QTY |
|------|------------|-----------------|-------------------------|-----|
| 1    | 09-080-028 |                 | Spout, 1979 "Y"         | 2   |
| *2   | 09-050-055 |                 | Clamp, "Y" Spout        | 2   |
| 3    | 54-010170  |                 | Setscrew, 3/8 x 1 Sq Hd | 2   |
| 4    | 70-010050  |                 | Jam Nut, 3/8 Pln        | 2   |

<sup>\*</sup> Clamp is same design as other clamps but larger in diameter.

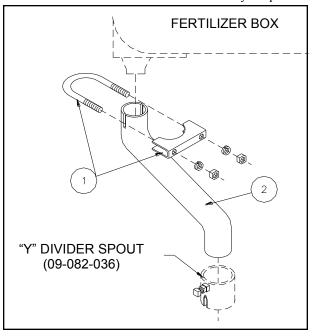
#### **FERTILIZER HOSE & CLAMPS**

(09-082-042)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION           | QTY |
|------|------------|-----------------|-----------------------|-----|
| 5    | 09-050-006 |                 | Clamp, Lower Hose     | 2   |
| 6    | 09-050-052 |                 | Hose, 1979 Fertilizer | 2   |
| **   | 09-050-054 |                 | Clamp, Upper Hose     | 2   |

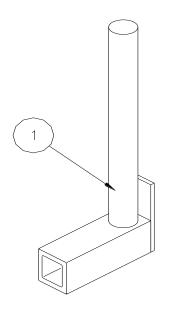
<sup>\*\*</sup> Not shown - used to connect hose directly to spout on box.



#### **OFFSET DROP SPOUT**

(09-082-074)

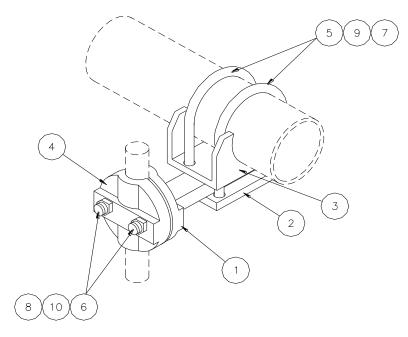
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION        | QTY |
|------|------------|-----------------|--------------------|-----|
| 1    | 09-050-068 |                 | Spout Clamp        | 2   |
| 2    | 09-050-067 |                 | Spout, Offset Drop | 2   |



#### **"S"-TINE SHANK SUPPORT**

(04-082-224)

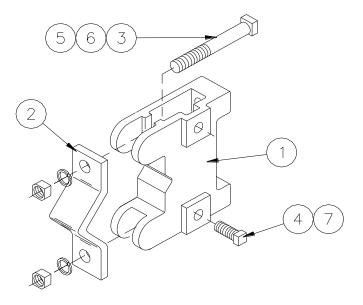
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION            | QTY |
|------|------------|-----------------|------------------------|-----|
| 1    | 04-080-229 |                 | "S" Tine Shank Support | 1   |



#### STANDARD SUPPORT

(04-082-067)

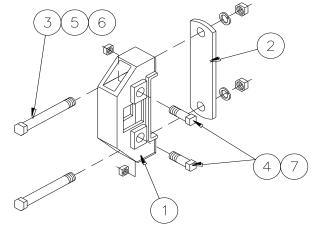
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 04-057-011 |                 | Shank Cross Bar                    | 1   |
| 2    | 04-023-054 |                 | Cross Bar Plate                    | 1   |
| 3    | 04-023-055 |                 | Shank Clamp                        | 1   |
| 4    | 04-057-012 |                 | Shank Cross Bat Cap                | 1   |
| 5    | 04-050-002 |                 | "U"-Bolt, 5/8 x 3 5/8 x 5 1/8      | 2   |
| 6    | 52-050200  |                 | Carriage Screw, 1/2 x 2 3/4 G5 Plt | 2   |
| 7    | 68-010300  |                 | Hex Nut, 5/8 Plt                   | 4   |
| 8    | 68-010250  |                 | Hex Nut, 1/2 Plt                   | 2   |
| 9    | 66-010300  |                 | Lockwasher, 5/8 Plt                | 4   |
| 10   | 66-010250  |                 | Lockwasher, 1/2 Plt                | 2   |



#### 4 x 4 Diamond, 1 x 3 SHANK BRACKET

(04-082-056)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 04-057-027 |                 | 1 x 3 Shank Bracket                | 1   |
| 2    | 02-023-167 |                 | Clamp Cap                          | 1   |
| 3    | 66-010350  |                 | Hex Nut, 3/4 Plt                   | 2   |
| 4    | 54-010300  |                 | Setscrew, 5/8 x 1 1/2 Sq Hd. Cuppt | 2   |
| 5    | 50-010150  |                 | Capscrew, 3/4 x 5 Sq Hd G5 Plt     | 2   |
| 6    | 66-010350  |                 | Lockwasher, 3/4 Plt                | 2   |
| 7    | 74-010100  |                 | Square Nut, 5/8                    | 2   |



#### 4x7 VERTICAL 1X3 SHANK BRACKET

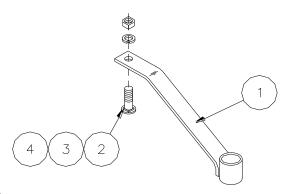
(04-082-199)

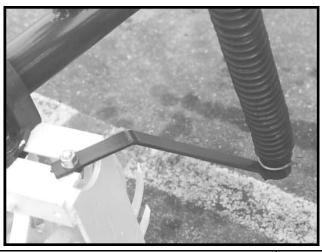
#### 7x7 CULTIVATOR 1X3 SHANK BRACKET

(04-082-087)

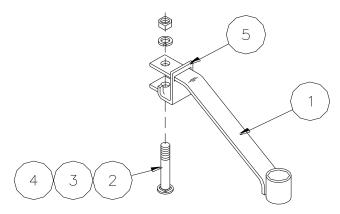
| ITEM     | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY  |      |
|----------|------------|-----------------|-----------------------------------|------|------|
| 11 - 141 | PARTNO     | SERIAL NO OR TR | DESCRIPTION                       | -199 | -087 |
| 1        | 04-057-035 |                 | 7X7 Cultivator 1x3 Bracket        | 1    | 1    |
| 2        | 04-023-213 |                 | 7" Tool Bar Cap                   | 1    | 1    |
| 3        | 48-100050  |                 | Capscrew, 3/4 x 6 G5 Plt          | 2    | -    |
|          | 50-010300  |                 | Capscrew, 3/4 x 9 Sq Hd G5 Plt    | ı    | 2    |
| 4        | 54-010280  |                 | Setscrew, 5/8 x 1 1/2 Sq Hd Cuppt | 2    | 2    |
| 5        | 66-010350  |                 | Lockwasher, 3/4 Plt               | 2    | 2    |
| 6        | 68-010350  |                 | Hex Nut, 3/4 Plt                  | 2    | 2    |
| 7        | 74-010100  |                 | Square Nut, 5/8 Pln               | 2    | 2    |

# HOSE HOLDER BRACKET (09-082-044)



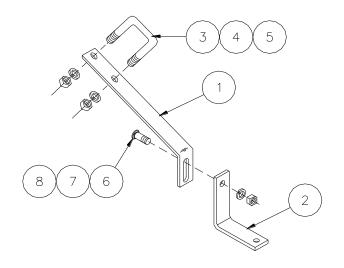


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 09-080-027 |                 | Hose Holder Bracket                | 2   |
| 2    | 52-050125  |                 | Carriage Screw, 1/2 x 1 1/4 G2 Plt | 2   |
| 3    | 66-010250  |                 | Lockwasher, 1/2 Plt                | 2   |
| 4    | 68-010250  |                 | Hex Nut, 1/2 Plt                   | 2   |



# 2x2 HOSE HOLDER BRACKET (09-082-068)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 09-080-027 |                 | Hose Holder Bracket                | 2   |
| 2    | 52-050260  |                 | Carriage Screw, 1/2 x 3 1/4 G5 Plt | 2   |
| 3    | 66-010250  |                 | Lockwasher, 1/2 Plt                | 2   |
| 4    | 68-010250  |                 | Hex Nut, 1/2 Plt                   | 2   |
| 5    | 04-023-296 |                 | "S" -Tine Clamp                    | 2   |



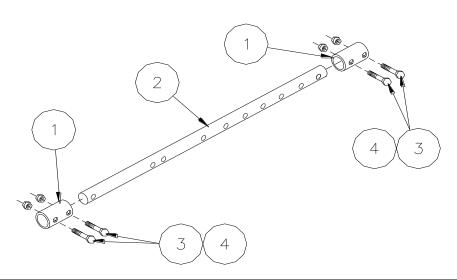
#### **HOSE HOLDER EXTENSION**

(09-082-094)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 09-023-118 |                 | Arm, Hose Holder                   | 1   |
| 2    | 09-023-119 |                 | Bracket, Hose Holder               | 1   |
| 3    | 16-050-001 |                 | U-Bolt, 5/8 x 3 3/16 x 3 13/16 Plt | 1   |
| 4    | 66-010300  |                 | Lockwasher, 5/8 Plt                | 2   |
| 5    | 68-010300  |                 | Hex Nut, 5/8 Plt                   | 2   |
| 6    | 52-050140  |                 | Carriage Screw, 1/2 x 1 1/2 G5 Plt | 1   |
| 7    | 66-010250  |                 | Lockwasher, 1/2 Plt                | 1   |
| 8    | 68-010250  |                 | Hex Nut, 1/2 Plt                   | 1   |

#### **CENTER DRIVE SHAFT BUNDLE**

(09-082-038)



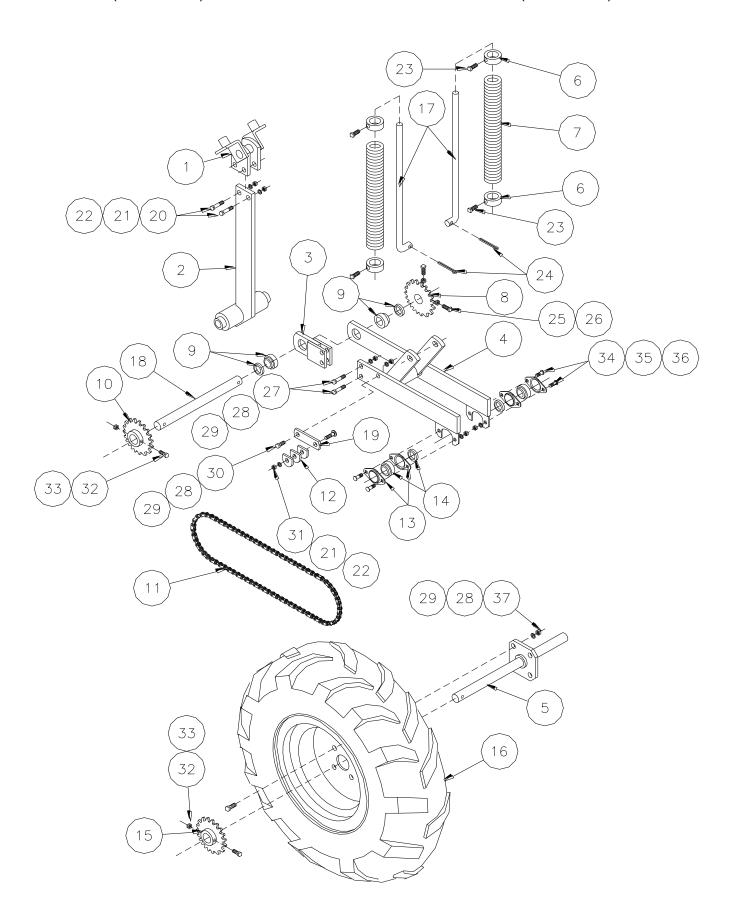
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                  | QTY |
|------|------------|-----------------|------------------------------|-----|
| 1    | 09-024-007 |                 | Center Drive Coupler         | 2   |
| 2    | 09-026-008 |                 | Center Drive Shaft           | 1   |
| 3    | 48-090030  |                 | Capscrew, 1/4 x 1 1/2 G5 Plt | 4   |
| 4    | 72-010020  |                 | Locknut, 1/4 G"A" Plt        | 4   |

#### **GROUND DRIVE WHEEL, LT**

(09-082-053)

## **GROUND DRIVE WHEEL, RT**

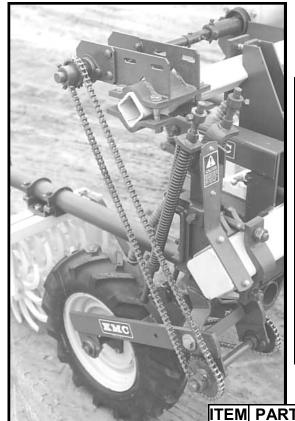
(09-082-054)

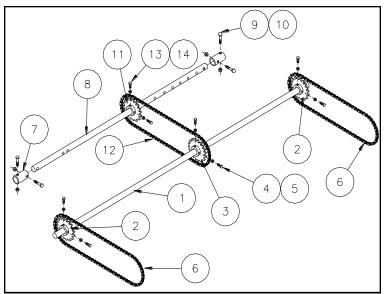


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 09-080-032 |                 | Trunnion Support                  | 1   |
| 2    | 09-080-036 |                 | Wheel Shank                       | 1   |
| 3    | 09-080-037 |                 | Fork Arm Extension                | 1   |
| 4    | 09-080-042 |                 | Wheel Fork                        | 1   |
| 5    | 09-080-029 |                 | Drive Axle                        | 1   |
| 6    | 03-050-009 |                 | 11/16" Adj. Collar                | 4   |
| 7    | 03-050-008 |                 | Coulter Spring                    | 2   |
| 8    | 09-052-013 |                 | Setscrew Sprocket (40B27-1" Bore) | 1   |
| 9    | 15-051-001 |                 | Bearing, 1" Cyl. w/Collar         | 2   |
| 10   | 09-052-017 |                 | Drilled Sprocket (40B27-1" Bore)  | 1   |
| 11   | 09-052-018 |                 | Chain (#40 -98P)                  | 1   |
| 12   | 09-050-004 |                 | Idler Block                       | 3   |
| 13   | 04-051-002 |                 | Stamping, 52 MST                  | 4   |
| 14   | 03-051-021 |                 | Bearing, 1" Ext. w/Collar         | 2   |
| 15   | 09-052-016 |                 | Drilled Sprocket (40B17 –1" Bore) | 1   |
|      | 09-080-010 |                 | Sprocket (40B60) High Rate        | 1   |
| 16   | 09-058-005 |                 | Wheel Assembly, 6 x 12 Rt.        | 1   |
| ,    | 09-058-004 |                 | Wheel Assembly, 6 x 12 Lt.        | 1   |
| ,    | 09-058-001 |                 | Tire, 6 x 12 SSG Tubeless         | 1   |
| ,    | 09-058-002 |                 | Wheel, 4 x 12 4-Bolt              | 1   |
| 17   | 03-026-115 |                 | Spring Push Rod, 26 1/4"          | 2   |
| 18   | 09-026-015 |                 | Counter Shaft, '84                | 1   |
| 19   | 09-023-038 |                 | Idler Bar                         | 1   |
| 20   | 04-051-002 |                 | Capscrew, 3/8 x 2 G5 Plt          | 2   |
| 21   | 66-010150  |                 | Lockwasher, 3/8 Plt               | 3   |
| 22   | 68-010150  |                 | Hex Nut, 3/8 Plt                  | 3   |
| 23   | 54-010200  |                 | Setscrew, 1/2 x 5/8 Sq Hd Cuppt   | 4   |
| 24   | 76-010100  |                 | Cotter Pin, 3/16 x 1 1/2          | 2   |
| 25   | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq Hd Cuppt   | 2   |
| 26   | 70-010050  |                 | Jam Nut, 3/8 Pln                  | 2   |
| 27   | 48-090596  |                 | Capscrew, 1/2 x 1 3/4 G5 Plt      | 2   |
| 28   | 66-010250  |                 | Lockwasher, 1/2 Plt               | 7   |
| 29   | 68-010250  |                 | Hex Nut, 1/2 Plt                  | 7   |
| 30   | 48-010250  |                 | Capscrew, 1/2 x 1 1/2 G2 Pln      | 1   |
| 31   | 60-010125  |                 | Plow Screw, 3/8 x 2 G3 Plt        | 1   |
| 32   | 48-090040  |                 | Capscrew, 5/16 x 2 1/4 G5 Plt     | 2   |
| 33   | 72-010025  |                 | Locknut, 5/16 G"B" Plt            | 2   |
| 34   | 52-030100  |                 | Carriage Screw, 5/16 x 3/4 G2 Plt | 4   |
| 35   | 66-010100  |                 | Lockwasher, 5/16 Plt              | 4   |
| 36   | 68-010100  |                 | Hex Nut, 5/16 Plt                 | 4   |
| 37   | 48-090592  |                 | Capscrew, 1/2 x 1 1/4 G5 Plt      | 4   |



(09-082-047)





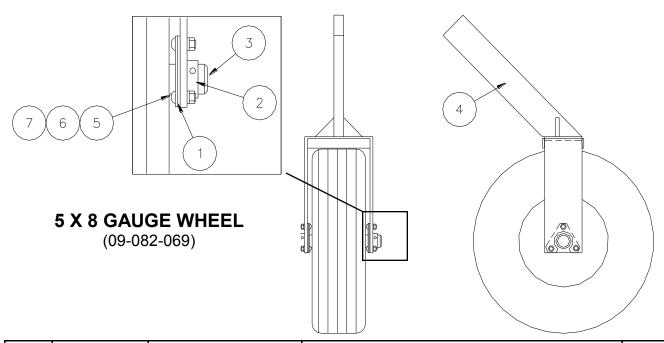
ITEM PART NO **SERIAL NO** DESCRIPTION **QTY** 09-024-007 Center Drive Coupler 1 09-026-012 Jackshaft 1 Sprocket, 40B17 x 1"B 1 09-052-012 . Chain, #40 - 168P 09-052-014 1 4 Capscrew, 1/4 x 1 1/2 G5 2 48-090030 72-010020 Locknut, 1/4 G"A" Plt 2 6 54-010100 Setscrew, 3/8 x 3/4 Sq Hd 2 Jam Nut, 3/8 Pln 2 70-010050

#### **88" AUX. DRIVE SHAFT W/SPROCKETS** (09-082-078)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                     | QTY |
|------|------------|-----------------|---------------------------------|-----|
| 1    | 09-026-029 |                 | Shaft, 88" Aux. Drive           | 1   |
| 2    | 09-052-012 |                 | Sprocket, 40B17 x 1"B           | 2   |
| 3    | 09-052-013 |                 | Sprocket, 40b27 x 1"B           | 1   |
| 4    | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq Hd Cuppt | 6   |
| 5    | 70-010050  |                 | Jam Nut, 3/8 Pln                | 6   |
| 6    | 09-052-014 |                 | Chain, #40-168P                 | 2   |

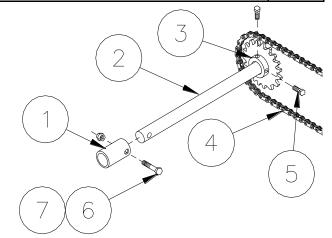
#### **CENTER DRIVE SHAFT W SPROCKETS & CHAIN** (09-082-080)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                     | QTY |
|------|------------|-----------------|---------------------------------|-----|
| 7    | 09-024-007 |                 | Center Drive Coupler            | 2   |
| 8    | 09-026-008 |                 | Center Drive Shaft              | 1   |
| 9    | 48-090030  |                 | Capscrew, 1/4 x 1 1/2 G5 Plt    | 4   |
| 10   | 72-010020  |                 | Lock Nut, 1/4 G"A" Plt          | 4   |
| 11   | 09-052-012 |                 | Sprocket, 40B17 x 1"B1          | 1   |
| 12   | 09-052-020 |                 | Aux. Drive Chain, #40-68P       | 1   |
| 13   | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq Hd Cuppt | 2   |
| 14   | 70-010050  |                 | Jam Nut, 3/8 Pln                | 2   |

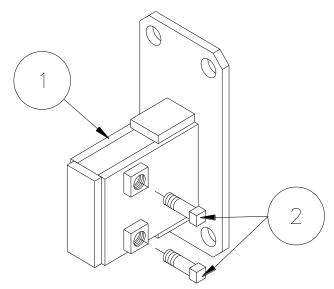


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                     | QTY |
|------|------------|-----------------|---------------------------------|-----|
| 1    | 03-051-012 |                 | Flange, 52 MSTR                 | 4   |
| 2    | 03-051-021 |                 | Bearing, 1" Ext. w/Collar       | 2   |
| 3    | 09-081-015 |                 | Gauge Wheel, 5x8                | 1   |
| 4    | 09-080-062 |                 | Fork, 5x8 Gauge Wheel           | 1   |
| 5    | 52-030150  |                 | Carriage Screw, 5/16 x 1 G2 Plt | 6   |
| 6    | 66-010100  | _               | Lockwasher, 5/16 Plt            | 6   |
| 7    | 68-010100  |                 | Hex Nut, 5/16 Plt               | 6   |

# **5 X 8 JACKSHAFT BUNDLE** (09-082-072)

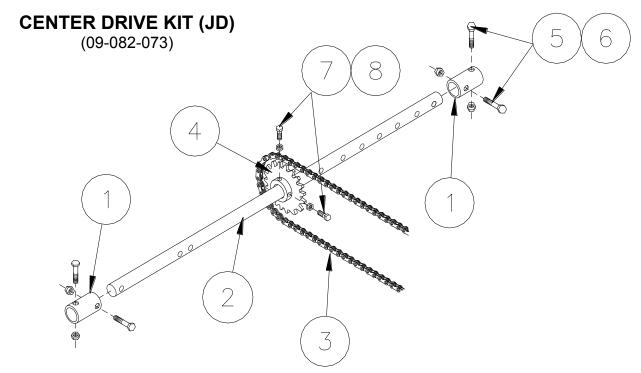


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                         | QTY |
|------|------------|-----------------|-------------------------------------|-----|
| 1    | 09-024-007 |                 | Center Drive Coupler                | 1   |
| 2    | 09-026-012 |                 | Jackshaft                           | 1   |
| 3    | 09-052-019 |                 | Sprocket, 40B21 w/1" Bore           | 1   |
| 4    | 09-052-014 |                 | Chain (#40-168P)                    | 1   |
| 5    | 54-020050  |                 | Setscrew, 3/8 x 1/2 Socket Hd Cuppt | 2   |
| 6    | 48-090030  |                 | Capscrew, 1/4 x 1 1/2 G5 Plt        | 1   |
| 7    | 72-010020  |                 | Locknut, 1/4 G"B" Plt               | 1   |



#### 1 X 3 LINKAGE MOUNT (09-082-071)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION           | QTY |
|------|------------|-----------------|-----------------------|-----|
| 1    | 09-080-063 |                 | Bracket, 1x3 Mounting | 1   |
| 2    | 54-010300  |                 | Setscrew, 5/8 x 1 1/2 | 2   |

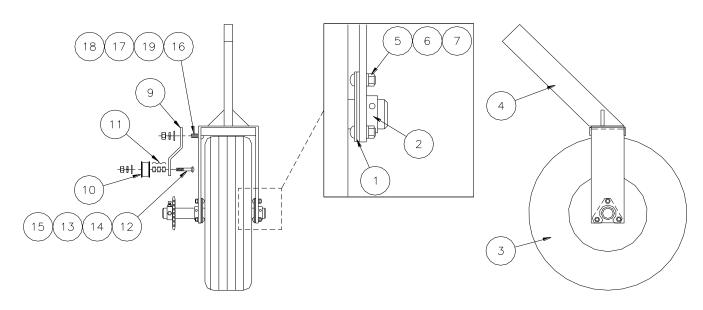


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                     | QTY |
|------|------------|-----------------|---------------------------------|-----|
| 1    | 09-024-007 |                 | Center Drive Coupler            | 2   |
| 2    | 09-026-008 |                 | Center Drive Shaft              | 1   |
| 3    | 09-052-014 |                 | Chain (#40-168P)                | 1   |
| 4    | 09-052-012 |                 | Sprocket (#40B-17T)             | 1   |
| 5    | 48-090030  |                 | Capscrew, 1/4 x 1 1/2 G5 Plt    | 4   |
| 6    | 72-010020  |                 | Locknut, 1/4 G"A" Plt           | 4   |
| 7    | 54-010100  | _               | Setscrew, 3/8 x 3/4 Sq Hd Cuppt | 2   |
| 8    | 70-010050  |                 | Jam Nut, 3/8 Pln                | 2   |

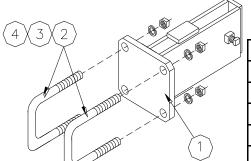
(09-082-070)

#### 5x8 DRIVE GAUGE WHEEL, LT 5x8 DRIVE GAUGE WHEEL, RT

(09-082-082)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 03-051-012 |                 | Flange, 52 MSTR                    | 4   |
| 2    | 03-051-021 |                 | Bearing, 1" Ext. w/Collar          | 2   |
| 3    | 09-081-016 |                 | Drive Gauge Wheel, 5x8             | 1   |
| 4    | 09-080-062 |                 | Fork, 5x8 Gauge Wheel              | 1   |
| 5    | 52-030150  |                 | Carriage Screw, 5/16 x 1 G2 Plt    | 6   |
| 6    | 66-010100  |                 | Lockwasher, 5/16 Plt               | 6   |
| 7    | 68-010100  |                 | Hex Nut, 5/16 Plt                  | 6   |
| 9    | 22-023-087 |                 | Idler Bar                          | 1   |
| 10   | 22-026-020 |                 | Idler Roller                       | 1   |
| 11   | 04-024-007 |                 | Bushing, 5/8 x 3/8 x 3/8           | 3   |
| 12   | 52-050050  |                 | Carriage Screw, 3/8 x 2 1/2 G5 Plt | 1   |
| 13   | 66-010150  |                 | Lockwasher, 3/8 Plt                | 1   |
| 14   | 62-010100  |                 | Flatwasher, 3/8 Plt                | 2   |
| 15   | 68-010150  |                 | Hex Nut, 3/8 Plt                   | 1   |
| 16   | 52-030450  |                 | Carriage Screw, 1/2 x 1 1/4 G2 Plt | 1   |
| 17   | 66-010250  |                 | Lockwasher, 1/2 Plt                | 1   |
| 18   | 68-010250  |                 | Hex Nut, 1/2 Plt                   | 1   |
| 19   | 62-010200  |                 | Flatwasher, 1/2 Plt                | 1   |
| 20   | 09-052-024 |                 | 40B35 x 1" Bore Sprocket           | 1   |
| 21   | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq Hd Cuppt    | 2   |
| 22   | 701-010050 |                 | Jam Nut, 3/8 Pln                   | 2   |



#### 1 X 3 BRACKET, 2 1/2 SQ

(09-082-055)

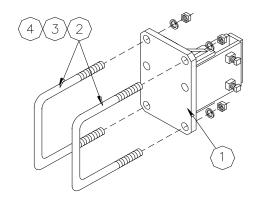
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 09-080-039 |                 | Shank Bracket, 1 x 3              | 1   |
| 2    | 16-050-001 |                 | "U"-Bolt                          | 2   |
| 3    | 66-010300  |                 | Lockwasher, 5/8 Plt               | 4   |
| 4    | 68-010300  |                 | Hex Nut, 5/8 Plt                  | 4   |
| 5    | 54-010300  |                 | Setscrew, 5/8 x 1 1/2 Sq Hd Cuppt | 1   |

#### **1 X 3 BRACKET**

(4X7) (09-082-005)

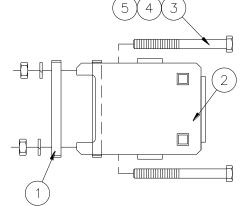
**(7X7)** (09-082-091)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION             | -005 | -091 |
|------|------------|-----------------|-------------------------|------|------|
| 1    | 09-080-005 |                 | Bracket, 1x3 Wide (4x7) | 1    | ı    |
|      | 09-080-077 |                 | Bracket, 1x3 Wide (7x7) | 1    | 1    |
| 2    | 09-050-001 |                 | "U"-Bolt, 3/4 (4x7)     | 2    | ı    |
|      | 04-050-077 |                 | "U"-Bolt, 3/4 (7x7)     | -    | 2    |
| 3    | 66-010350  |                 | Lockwasher, 3/4 Plt     | 4    | 4    |
| 4    | 68-010350  |                 | Hex Nut, 3/4 Plt        | 4    | 4    |



1 X 3 BRACKET, NARROW (4X7)

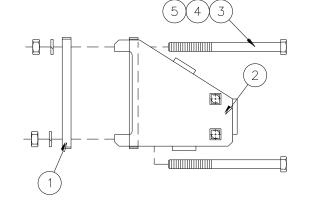
(09-082-007)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 05-023-031 |                 | Cap, Tool Bar                     | 1   |
| 2    | 09-080-006 |                 | Bracket, 1x3 Narrow (4x7)         | 1   |
| 3    | 48-070100  |                 | Hex Screw, 3/4 x 9 1/2 UNF G5 Pln | 2   |
| 4    | 66-010350  |                 | Lockwasher, 3/4 Plt               | 2   |
| 5    | 68-010350  |                 | Hex Nut, 3/4 Plt                  | 2   |

#### 1 X 3 BRACKET, NARROW (7X7)

(09-082-092)



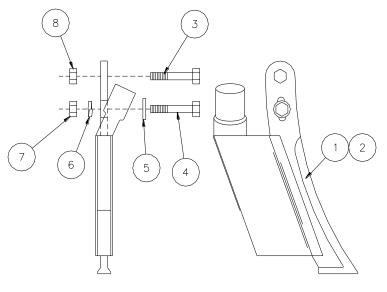
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 04-023-213 |                 | Cap, 7" Tool Bar                  | 1   |
| 2    | 09-080-076 |                 | Bracket, 1x3 Narrow (7x7)         | 1   |
| 3    | 48-070100  |                 | Hex Screw, 3/4 x 9 1/2 UNF G5 Pln | 2   |
| 4    | 66-010350  |                 | Lockwasher, 3/4 Plt               | 2   |
| 5    | 68-010350  |                 | Hex Nut, 3/4 Plt                  | 2   |



#### **DEEP APPLICATOR**

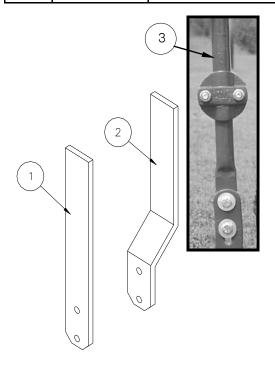
(09-082-003, LT)

(09-082-004, RT)



| RIGHT | SHOWN - | - LEFT | <b>OPPOSITE</b> |
|-------|---------|--------|-----------------|
|       |         |        |                 |

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                   | QTY |
|------|------------|-----------------|-------------------------------|-----|
| 1    | 09-080-003 |                 | Deep Applicator, Lt           | 1   |
| 2    | 09-080-004 |                 | Deep Applicator, Rt           | 1   |
| 3    | 48-090600  |                 | Capscrew, 1/2 x 2 G5 Plt      | 1   |
| 4    | 48-010350  |                 | Capscrew, 1/2 x 2 1/4         | 1   |
| 5    | 62-010200  |                 | Flatwasher, 1/2 Std Plt       | 1   |
| 6    | 66-010250  |                 | Lockwasher, 1/2 Plt           | 1   |
| 7    | 68-010250  |                 | Hex Nut, 1/2 Plt              | 1   |
| 8    | 72-010100  |                 | Locknut, 1/2 G"B" Plt & Waxed | 1   |



#### 1 X 3 SHANK, STRAIGHT

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION           | QTY |
|------|------------|-----------------|-----------------------|-----|
| 1    | 09-023-012 |                 | 1 X 3 Shank, Straight | 1   |

#### 1 X 3 SHANK, OFFSET

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION         | QTY |
|------|------------|-----------------|---------------------|-----|
| 2    | 09-023-013 |                 | 1 x 3 Shank, Offset | 1   |

# STANDARD, T.S. (02-082-150)

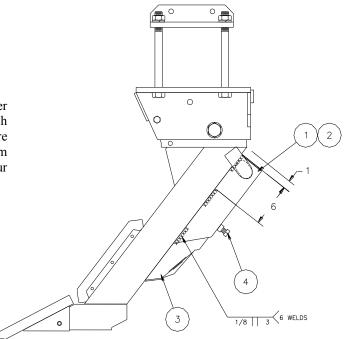
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION      | QTY |
|------|------------|-----------------|------------------|-----|
| 3    | 02-057-002 |                 | STD, 1 3/8 X 20" | 2   |

#### **FLOW TUBE BUNDLE**

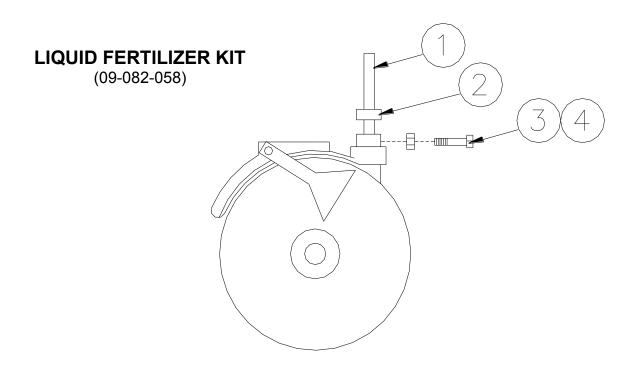
(11-082-010)

\*Flow Tubes have to welded on Ripper Shanks as shown

The flow tube is designed to dispense granular fertilizer and other dry materials. It has an adjustable spout which regulates the depth the material that exits the tube. Care should be taken to prevent the feeder tubes from clogging or blocking material flow. Consult your fertilizer supplier for placement information.



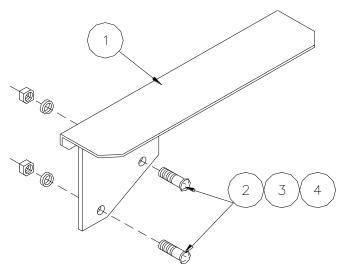
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 11-080-010 |                 | Flow Tube & Spout , Rt            | 1   |
| 2    | 11-080-011 |                 | Flow Tube & Spout, Lt             | 1   |
| 3    | 11-080-012 |                 | Adj. Flow Tube                    | 2   |
| 4    | 54-010251  |                 | Setscrew, 1/2 x 1 Sq Hd Cuppt Plt | 2   |

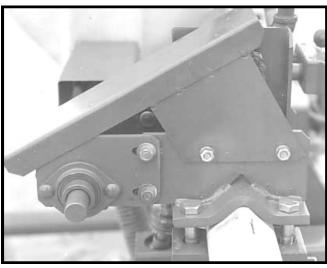


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION              | QTY |
|------|------------|-----------------|--------------------------|-----|
| 1    | 09-024-014 |                 | Fertilizer Tube          | 1   |
| 2    | 03-050-009 |                 | Setscrew Collar          | 1   |
| 3    | 48-010150  |                 | Capscrew, 1/2 x 1 G2 Plt | 1   |
| 4    | 70-010100  |                 | Jam Nut, 1/2             | 1   |

#### **CHAIN DRIVE SHIELD**

(09-082-049)

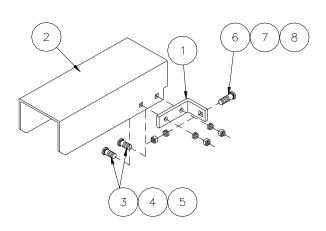


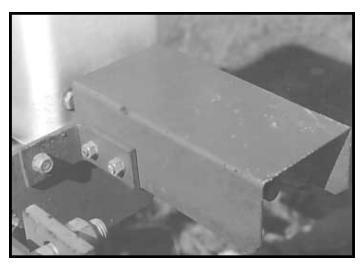


| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                    | QTY |
|------|------------|-----------------|--------------------------------|-----|
| 1    | 09-080-033 |                 | Chain Shield                   | 1   |
| 2    | 52-030250  |                 | Carriage Screw, 3/8 x 1 G2 Plt | 2   |
| 3    | 66-010150  |                 | Lockwasher, 3/8 Plt            | 2   |
| 4    | 68-010150  |                 | Hex Nut, 3/8 Plt               | 2   |

#### **AUGER SHIELD BUNDLE**

(09-082-048)

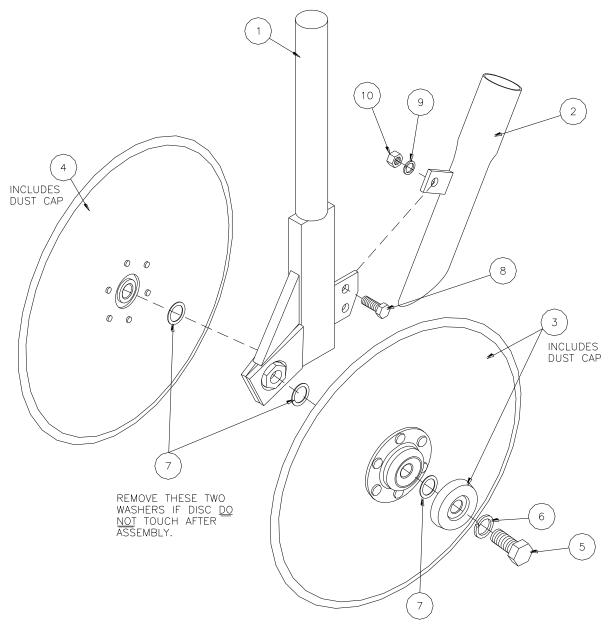




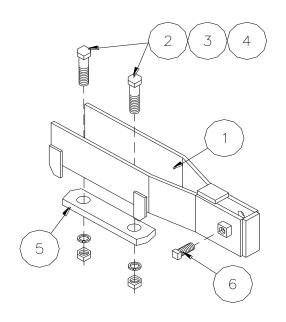
| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 09-023-046 |                 | Shield Support                    | 2   |
| 2    | 09-027-017 |                 | Auger Shield                      | 2   |
| 3    | 52-030100  |                 | Carriage Screw, 5/16 x 3/4 G2 Plt | 4   |
| 4    | 66-010100  |                 | Lockwasher, 5/16 Plt              | 4   |
| 5    | 68-010100  |                 | Hex Nut, 5/16 Plt                 | 4   |
| 6    | 52-030250  |                 | Carriage Screw, 3/8 x 1 G2 Plt    | 2   |
| 7    | 66-010150  |                 | Lockwasher, 3/8 Plt               | 2   |
| 8    | 68-010150  |                 | Hex Nut, 3/8 Plt                  | 2   |

#### **DOUBLE DISC FERT. ASSY. OPENER**

(09-082-095)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                  | QTY |
|------|------------|-----------------|------------------------------|-----|
| 1    | 09-080-081 |                 | Stem, Double Disc Opener     | 1   |
| 2    | 09-080-082 |                 | Tube, Fertilizer Drop        | 1   |
| 3    | 09-050-072 |                 | Disc Assy, 14" L.H.          | 1   |
| 4    | 09-050-073 |                 | Disc Assy, 14" R.H.          | 1   |
| 5    | 48-090930  |                 | Capscrew, 5/8 x 1 1/2 G5 Plt | 2   |
| 6    | 66-010300  |                 | Lockwasher, 5/8 plt          | 2   |
| 7    | 15-050-005 |                 | Washer, 1.125 x .76 x .032   | 1   |
| 8    | 48-090090  |                 | Capscrew, 3/8 x 3/4 g5 plt   | 1   |
| 9    | 66-010150  |                 | Lockwasher, 3/8 Plt          | 1   |
| 10   | 68-010150  |                 | Hex Nut, 3/8 Plt             | 1   |

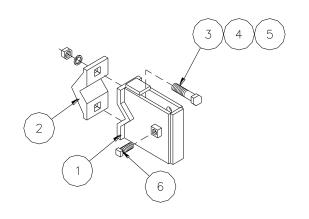


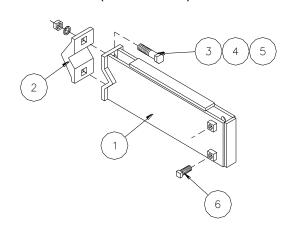
#### 1 X 3 BRACKET (T.M.) 4X7 (09-082-059)

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION              | QTY |
|------|------------|-----------------|--------------------------|-----|
| 1    | 09-080-043 |                 | Bracket, 1 x 3           | 1   |
| 2    | 48-091200  |                 | Capscrew, 5/8 x 6 G5 Plt | 2   |
| 3    | 66-010300  |                 | Lockwasher, 5/8 Plt      | 2   |
| 4    | 68-010300  |                 | Hex Nut, 5/8 Plt         | 2   |
| 5    | 15-023-024 |                 | Cap, 7" Tool Bar         | 1   |
| 6    | 54-010300  |                 | Setscrew, 5/8 x 1 1/2    | 1   |

#### 1 X 3 BRACKET 2 1/2 DIAMOND (09-082-060)

# 1 X 3 BRACKET 2 1/2 -14" EXT. (09-082-093)

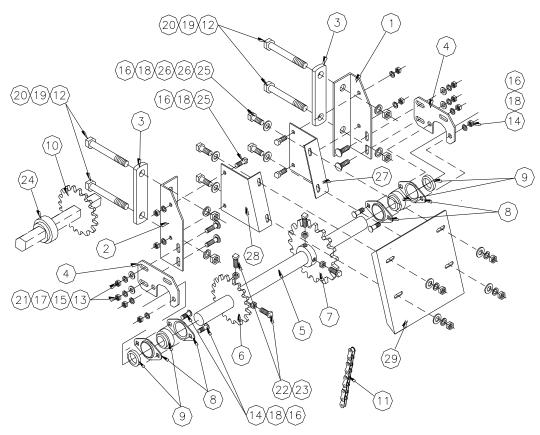




| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                    | -060 | -093 |
|------|------------|-----------------|--------------------------------|------|------|
| 1    | 09-080-044 |                 | Bracket, 1 x 3 (2 1/2)         | 1    | -    |
|      | 09-080-078 |                 | Bracket, 1 x 3 (2 1/2-14" Ext) | -    | 1    |
| 2    | 02-057-019 |                 | Clamp, 2 1/2 Tool Bar          | 1    | 1    |
| 3    | 48-0901375 |                 | Capscrew, 3/4 x 3 G5 Plt       | 2    | 2    |
| 4    | 66-010350  |                 | Lockwasher, 3/4 Plt            | 2    | 2    |
| 5    | 68-010350  | _               | Hex Nut, 3/4 Plt               | 2    | 2    |
| 6    | 54-010300  |                 | Setscrew, 5/8 x 1 1/2          | 1    | 1    |

#### M.E. 7300 DRIVE JACKSHAFT

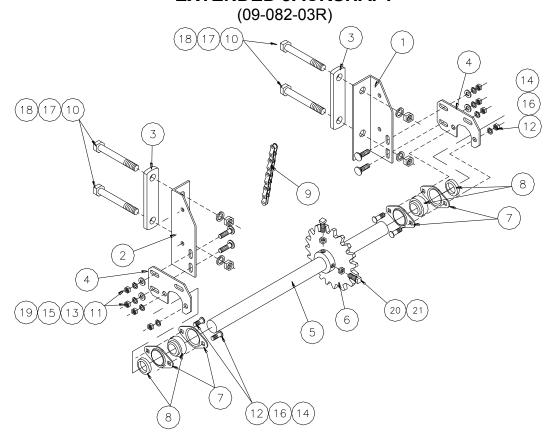
(09-082-087)



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                       | QTY |
|------|------------|-----------------|-----------------------------------|-----|
| 1    | 09-027-046 |                 | Mount, Lt Jackshaft               | 1   |
| 2    | 09-027-047 |                 | Mount, Rt Jackshaft               | 1   |
| 3    | 15-023-024 |                 | Cap, 7" Tool Bar                  | 2   |
| 4    | 09-027-014 |                 | Plate, Bearing                    | 2   |
| 5    | 09-026-030 |                 | Jackshaft, 16"                    | 1   |
| 6    | 09-052-012 |                 | Sprocket, 40B17 x 1"              | 1   |
| 7    | 09-052-013 |                 | Sprocket, 40B27 x 1"              | 1   |
| 8    | 04-051-002 |                 | Stamping, 52 MST                  | 4   |
| 9    | 03-051-021 |                 | Bearing, 1" w/Collar              | 2   |
| 10   | 09-080-071 |                 | Sprocket, 40B23 x 7/8" Hex        | 1   |
| 11   | 09-052-011 |                 | Chain, #40 x 56P                  | 1   |
| 12   | 48-091250  |                 | Capscrew, 5/8 x 9 G5 Plt          | 4   |
| 13   | 52-030250  |                 | Carriage Screw, 3/8 x 1 G2 Plt    | 4   |
| 14   | 52-030100  |                 | Carriage Screw, 5/16 x 3/4 G2 Plt | 4   |
| 15   | 68-010150  |                 | Hex Nut, 3/8 Plt                  | 4   |
| 16   | 68-010100  |                 | Hex Nut, 5/16 Plt                 | 12  |
| 17   | 66-010150  |                 | Lockwasher, 3/8 Plt               | 4   |
| 18   | 66-010100  |                 | Lockwasher, 5/16 Plt              | 12  |
| 19   | 66-010300  |                 | Lockwasher, 5/8 Plt               | 4   |
| 20   | 68-010300  |                 | Hex Nut, 5/8 Plt                  | 4   |

| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                     | QTY |
|------|------------|-----------------|---------------------------------|-----|
| 21   | 62-010100  |                 | Flatwasher, 3/8 Plt             | 4   |
| 22   | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq Hd Cuppt | 4   |
| 23   | 70-010051  |                 | Jam Nut, 3/8 Plt                | 4   |
| 24   | 09-051-006 |                 | Bearing, 7/8 Hex Bore           | 1   |
| 25   | 48-040060  |                 | Capscrew, 5/16 x 3/4 G2 Plt     | 8   |
| 26   | 62-010050  |                 | Flatwasher, 5/16 Plt            | 8   |
| 27   | 09-027-048 |                 | Stand-Off, Lt                   | 1   |
| 28   | 09-027-049 |                 | Stand-Off, Rt                   | 1   |
| 29   | 09-027-050 |                 | Shield, Drive                   | 1   |

#### **EXTENDED JACKSHAFT**



| ITEM | PART NO    | SERIAL NO OR YR | DESCRIPTION                        | QTY |
|------|------------|-----------------|------------------------------------|-----|
| 1    | 09-027-02R |                 | Mount, Lt Jackshaft                | 1   |
| 2    | 09-027-01R |                 | Mount, Rt Jackshaft                | 1   |
| 3    | 15-023-024 |                 | Cap, 7" Tool Bar                   | 2   |
| 4    | 09-027-014 |                 | Plate, Bearing                     | 2   |
| 5    | 09-026-030 |                 | Jackshaft, 16"                     | 1   |
| 6    | 09-052-013 |                 | Sprocket, (40B27 x 1")             | 2   |
| 7    | 04-051-002 |                 | Stamping, 52 MST                   | 4   |
| 8    | 03-051-021 |                 | Bearing, 1" W/Collar               | 2   |
| 9    | 09-052-01R |                 | Chain, No. 40 x 80P                | 1   |
| 10   | 48-091250  |                 | Capscrew, 5/8 x 9 G5 P             | 4   |
| 11   | 52-050035  |                 | Carriage Screw, 3/8 x 1 G5 P       | 4   |
| 12   | 52-050005  |                 | Carriage Screw, 5/16 x 3/4 G5 P    | 4   |
| 13   | 68-010150  |                 | Hex Nut, 3/8 P                     | 4   |
| 14   | 68-010100  |                 | Hex Nut, 5/16 P                    | 4   |
| 15   | 66-010150  |                 | Lockwasher, 3/8 P                  | 4   |
| 16   | 66-010100  |                 | Lockwasher, 5/16P                  | 4   |
| 17   | 66-010300  |                 | Lockwasher, 5/8 P                  | 4   |
| 18   | 68-010300  |                 | Hex Nut, 5/8 P                     | 4   |
| 19   | 62-010100  |                 | Flatwasher, 3/8 P                  | 4   |
| 20   | 54-010100  |                 | Setscrew, 3/8 x 3/4 Sq Hd Cppt Pln | 2   |
| 21   | 70-010051  |                 | Jam Nut, 3/8 P                     | 2   |

The following is a list of serial numbers issued to our machines at the beginning of each year. To determine when a unit was made, find the range within which the particular serial number falls. It would have been produced between January 1 to December 31 of that year.

| YEAR | SERIAL NUMBERS |
|------|----------------|
| 1985 | 27986-29695    |
| 1986 | 29696-31095    |
| 1987 | 31096-33234    |
| 1988 | 33235-35548    |
| 1989 | 35549-38496    |
| 1990 | 38497-41771    |
| 1991 | 41772-44466    |
| 1992 | 44467-47001    |
| 1993 | 47002-48750    |
| 1994 | 48751-51549    |
| 1995 | 51551-54262    |
| 1996 | 54263-56661    |
| 1997 | 56662-59465    |
| 1998 | 59466-62097    |
| 1999 | 62098-63986    |
| 2000 | 63987-65692    |
| 2001 | 65693-67340    |
| 2002 | 67341-68699    |
| 2003 | 68700-70482    |
| 2004 | 70483-72646    |
| 2005 | 72647-74866    |
| 2006 | 74867-76368    |
| 2007 | 76369-77883    |
| 2008 | 77884-79891    |
| 2009 | 79892-80944    |
| 2010 | 80945-81775    |
| 2011 | 81776-83453    |
| 2012 | 83454-85092    |
| 2013 | 85093-86418    |
| 2014 | 86419-87790    |
| 2015 | 87791-89096    |
| 2016 | 89097-         |
|      |                |



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